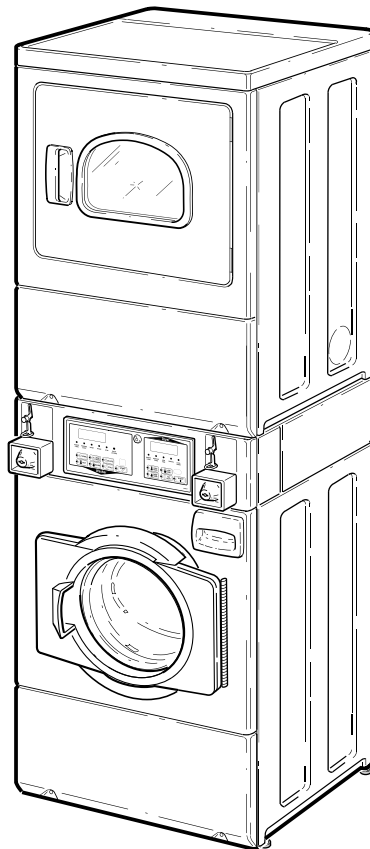


Commercial Stacked Washer/ Dryers

Refer to Page 3 for Model Numbers



SWD446C_801771

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Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

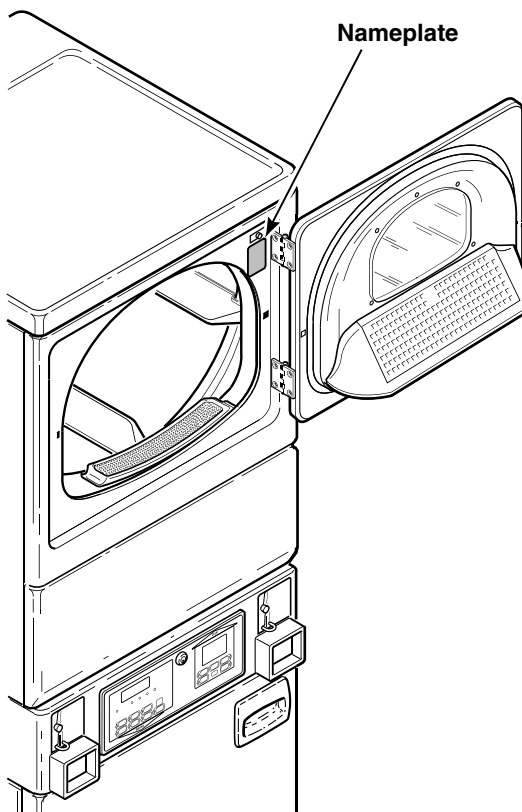
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



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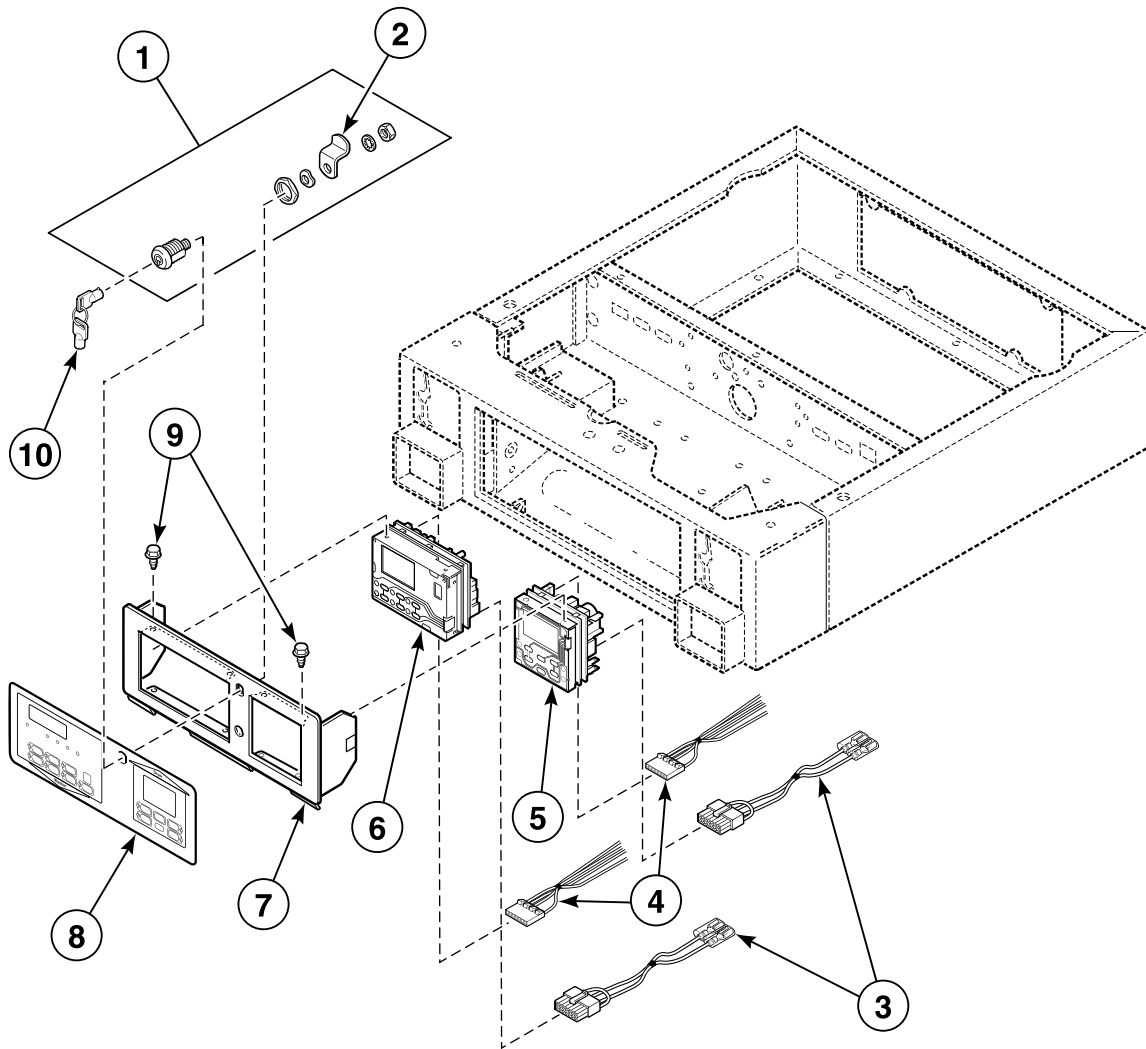
Model Identification

Information in this manual is applicable to these stacked washer/dryer models:

HTET17*N	STEA17*N	STGA19*N
HTEX17*N	STEB17*N	STGB19*N
HTEY17*N	STEF17*N	STGF19*N
HTEZ17*N	STET17*N	STGT19*N
HTGT19*N	STEX17*N	STGX13*N
HTGX19*N	STEY17*N	STGX19*N
HTGY19*N	STEZ17*N	STGY19*N
HTGZ19*N	STGA13*N	STGZ19*N

* Add Letter To Designate Color. Q - Bisque W - White

Control Panel and Controls



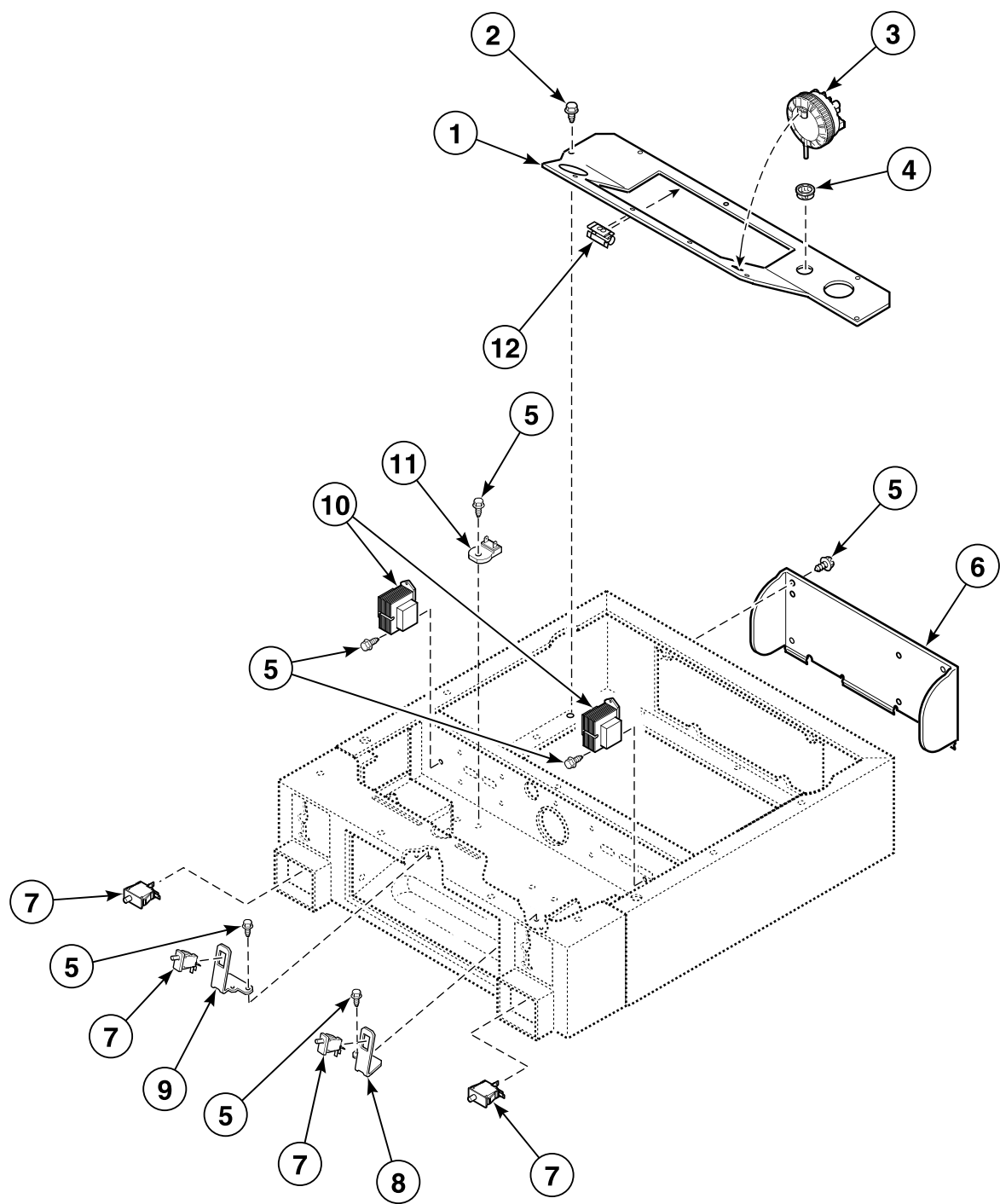
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Control Panel and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	27260P	Lock Kit	Includes item 2
2	27261	Lock Cam	
3	800374	Diagnostic Wire Harness Assembly	Models STEF17*N and STGF19*N
4	511478	MDC Central Pay Harness	
5	505905P	Control Kit	Dryer; Models STEA17*N, STEB17*N, STEF17*N, STGA13*N, STGA19*N, STGB19*N and STGF19*N
	511867P	Control Assembly	Dryer; All other models
6	800772P	Control Kit	Washer; Models STEA17*N, STEB17*N, STEF17*N, STGA19*N, STGB19*N and STGF19*N
	802076P	Control Kit	Model STGA13*N
	802248P	Control Assembly	Washer; All other models
7	800034W	Control Panel and Bracket Assembly	
8	800026	Overlay	Models STEA17*N, STEB17*N, STGA13*N, STGA19*N and STGB19*N
	800027	Overlay	Models STEF17*N and STGF19*N
	801054	Overlay	Models HTET17*N, HTEX17*N, HTEY17*N, HTEZ17*N, HTGT19*N, HTGX19*N, HTGY19*N and HTGZ19*N
	801051	Overlay	Models STET17*N, STEX17*N, STEY17*N, STEZ17*N, STGT19*N, STGX13*N, STGX19*N, STGY19*N and STGZ19*N
9	501524	Screw	
10	54612	Key	GR800

* Add Letter To Designate Color. Q - Bisque W - White

Control Cabinet Controls



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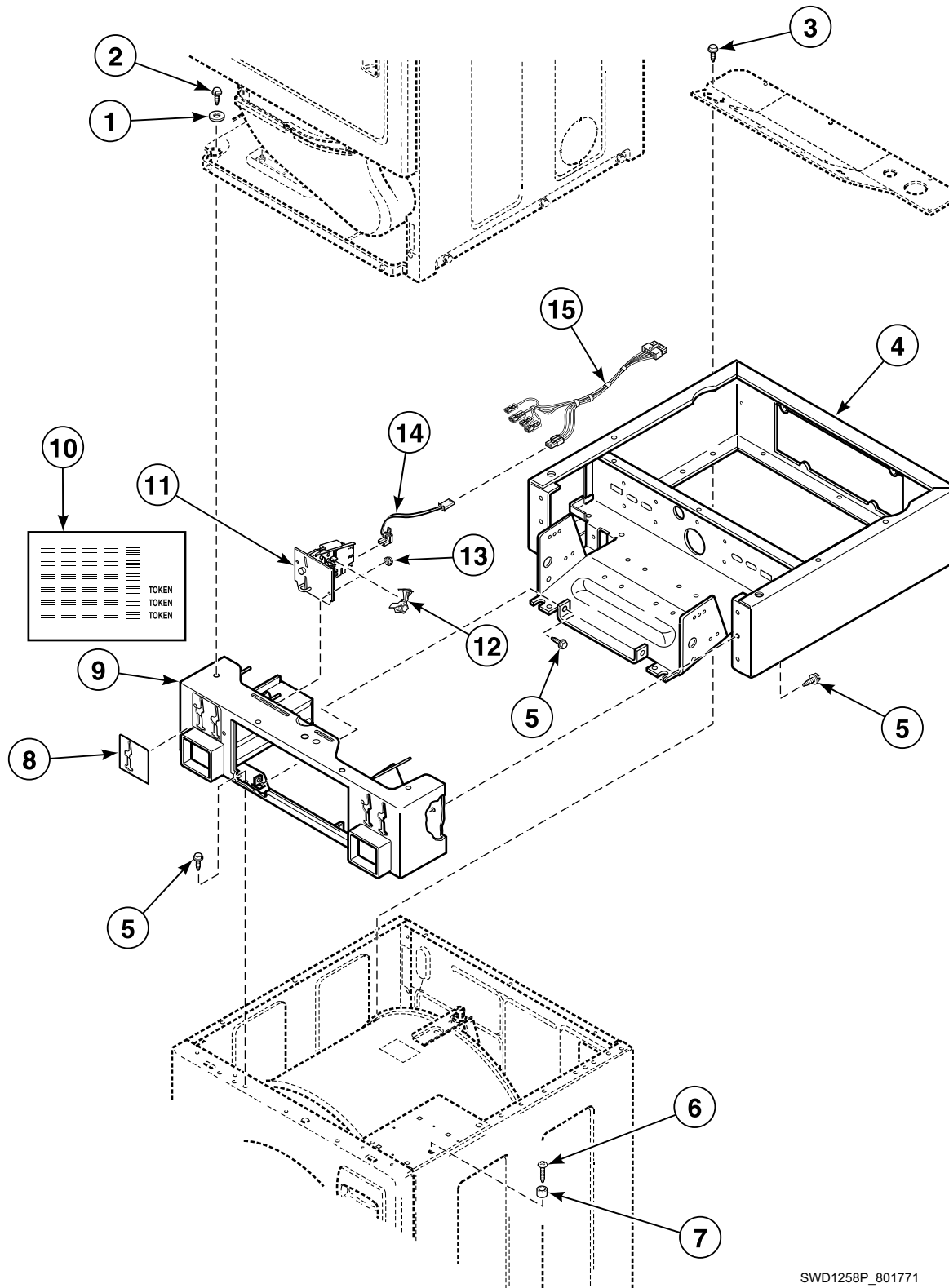
Control Cabinet Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	801372	Control Shield	Uses service door
	801371	Control Shield	No service door
2	503661	Screw	
3	800468P	Pressure Switch	
4	M402542	Snap Bushing	
5	503688	Screw	
6	800177	Security Cabinet Rear Service Panel	
7	504570	Switch	
8	800380	Audit Switch Bracket	Right
9	800379	Audit Switch Bracket	Left
10	201375P	Transformer	Some models may have jumper wire attached to transformer. Discard jumper wire when replacing transformer; Models HTEX17*N, HTEY17*N, HTGX19*N, HTGY19*N, STEY17*N, STGX19*N and STGY19*N starting Serial No. 0408008369; Models STEA17*N and STGA19*N starting Serial No. 0408008369 and continuing through Serial Nos. beginning 0509; Model STGX13*N starting Serial No. 0408008369 and continuing through Serial Nos. beginning 0605
	210019P	Transformer	Models STEX17*N and STGA13*N; Models HTEY17*N, HTGY19*N, STEY17*N, STGX19*N and STGY19*N through Serial No. 0408008368; Models STEA17*N and STGA19*N through Serial No. 0408008368 and starting again at Serial Nos. beginning 0509; Model STGX13*N through Serial No. 0408008368 and starting again at Serial Nos. beginning 0605
	210018P	Transformer	All other models
11	210100	Resistor	
12	36985	Hose Clip	

* Add Letter To Designate Color. Q - Bisque W - White

Cabinet Wrapper and Coin Drop

Models HTET17*N, HTEX17*N, HTEZ17*N, HTGT19*N, HTGX19*N, HTGZ19*N, STEA17*N, STEB17*N, STET17*N, STEX17*N, STEZ17*N, STGA13*N, STGA19*N, STGB19*N, STGT19*N, STGX13*N, STGX19*N and STGZ19*N



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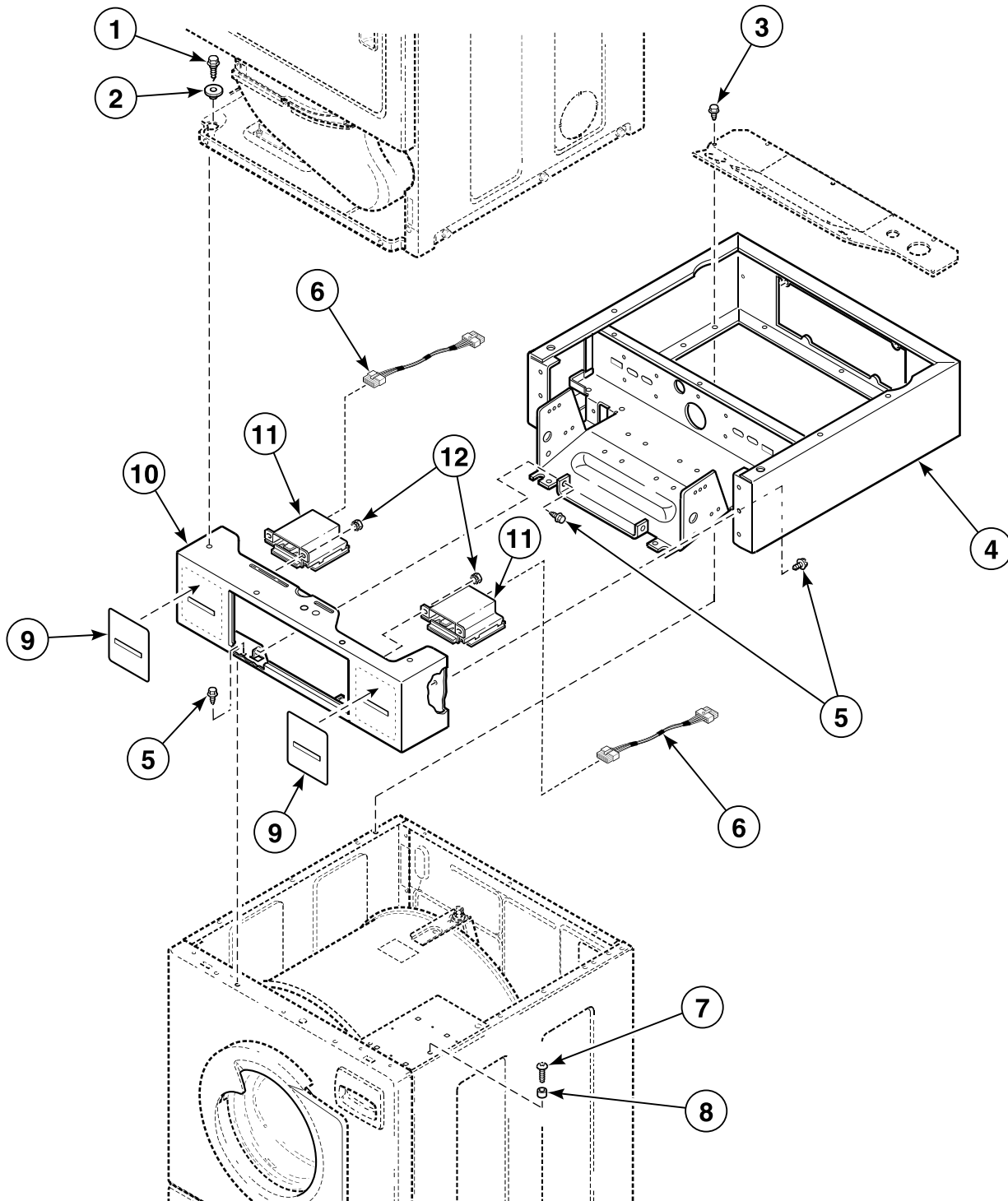
Cabinet Wrapper and Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	26509	Washer	
2	36048	Screw	
3	503661	Screw	
4	800231W	Security Cabinet Wrapper Assembly	White
	800231Q	Security Cabinet Wrapper Assembly	Bisque
5	503688	Screw	
6	39733	Screw	
7	56079	Panel Locator	
8	38717	Single Overlay	
9	511632WP	Security Cabinet Front Assembly	White
	511632Q	Security Cabinet Front Assembly	Bisque
10	38725	Coin Identification Paper	
11	38479P	Coin Drop	
12	201595P	Wire Guard	Anti-stringing security device; Add to coin drops manufactured January 2005 or later
13	29786	Nut	
14	200674P	Opto Coupler	
15	802905	Harness Assembly	Models HTEX17*N, HTGX19*N, STEA17*N, STEX17*N, STGA13*N, STGA19*N, STGX13*N and STGX19*N
	802904P	Harness Assembly	All other models

* Add Letter To Designate Color. Q - Bisque W - White

Cabinet Wrapper and Card Reader

Models HTEY17*N, HTGY19*N, STEF17*N, STEY17*N, STGF19*N and STGY19*N



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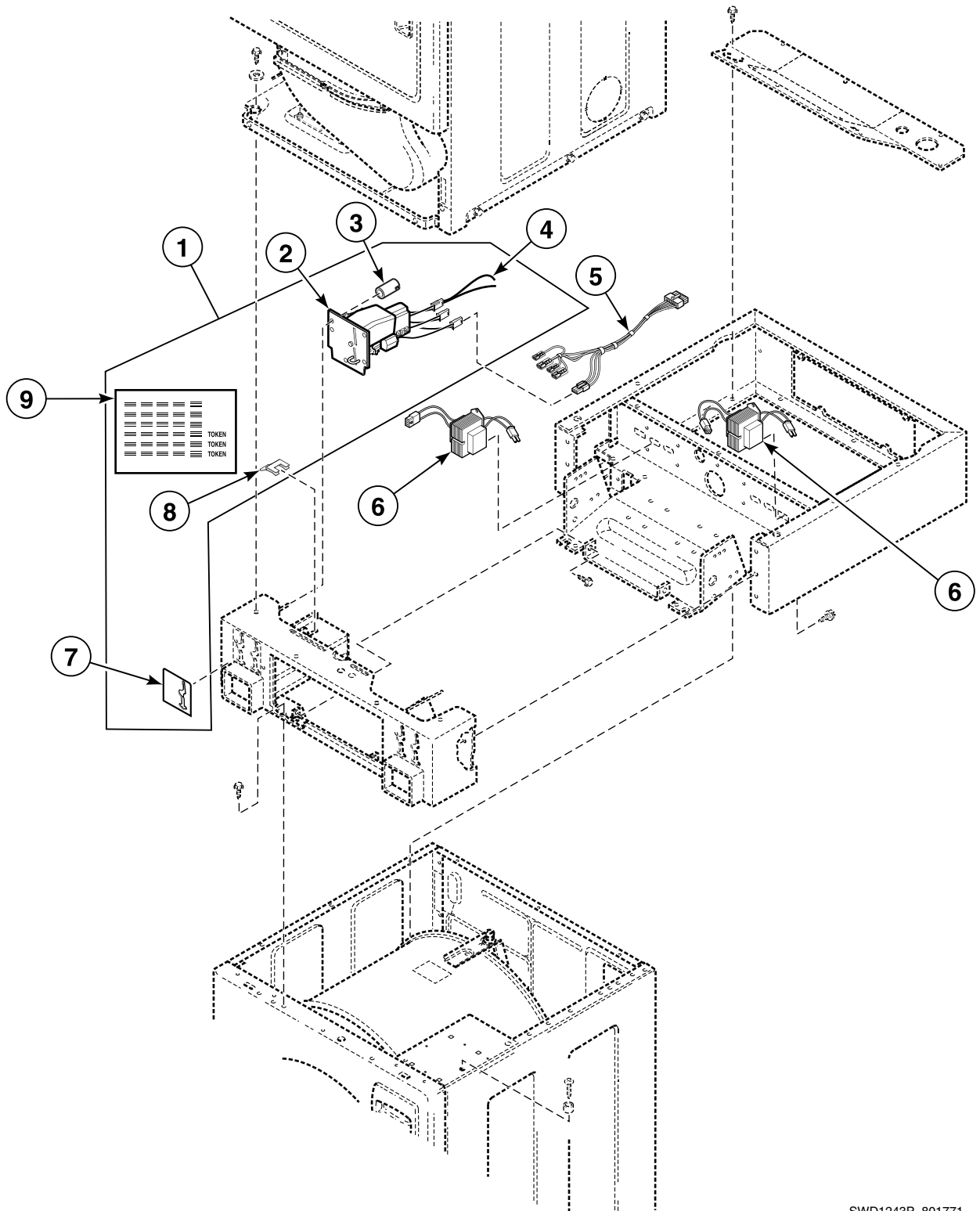
Cabinet Wrapper and Card Reader

REF	PART NO.	DESCRIPTION	COMMENTS
1	36048	Screw	
2	26509	Washer	
3	503661	Screw	
4	800231W	Security Cabinet Wrapper Assembly	White
	800231Q	Security Cabinet Wrapper Assembly	Bisque
5	503688	Screw	
6	800125P	Card Reader Wire Harness Assembly	Models STEF17*N and STGF19*N
7	39733	Screw	
8	56079	Panel Locator	
9	800230	Card Reader Overlay	Models STEF17*N and STGF19*N
	511544	Card Insert Overlay	Models STEY17*N and STGY19*N
	511548	Card Insert Overlay	Models HTEY17*N and HTGY19*N
10	511208W	Security Cabinet Front Assembly	White
	511208Q	Security Cabinet Front Assembly	Bisque
11	510068P	Card Reader and Bracket Assembly	Models STEF17*N and STGF19*N
12	70054	Nut	

* Add Letter To Designate Color. Q - Bisque W - White

Electronic Coin Drop

Models HTET17*N, HTEX17*N, HTEZ17*N, HTGT19*N, HTGX19*N, STEA17*N, STEB17*N, STET17*N, STEX17*N, STEZ17*N, STGA13*N, STGA19*N, STGB19*N, STGT19*N, STGX13*N, STGX19*N and STGZ19*N



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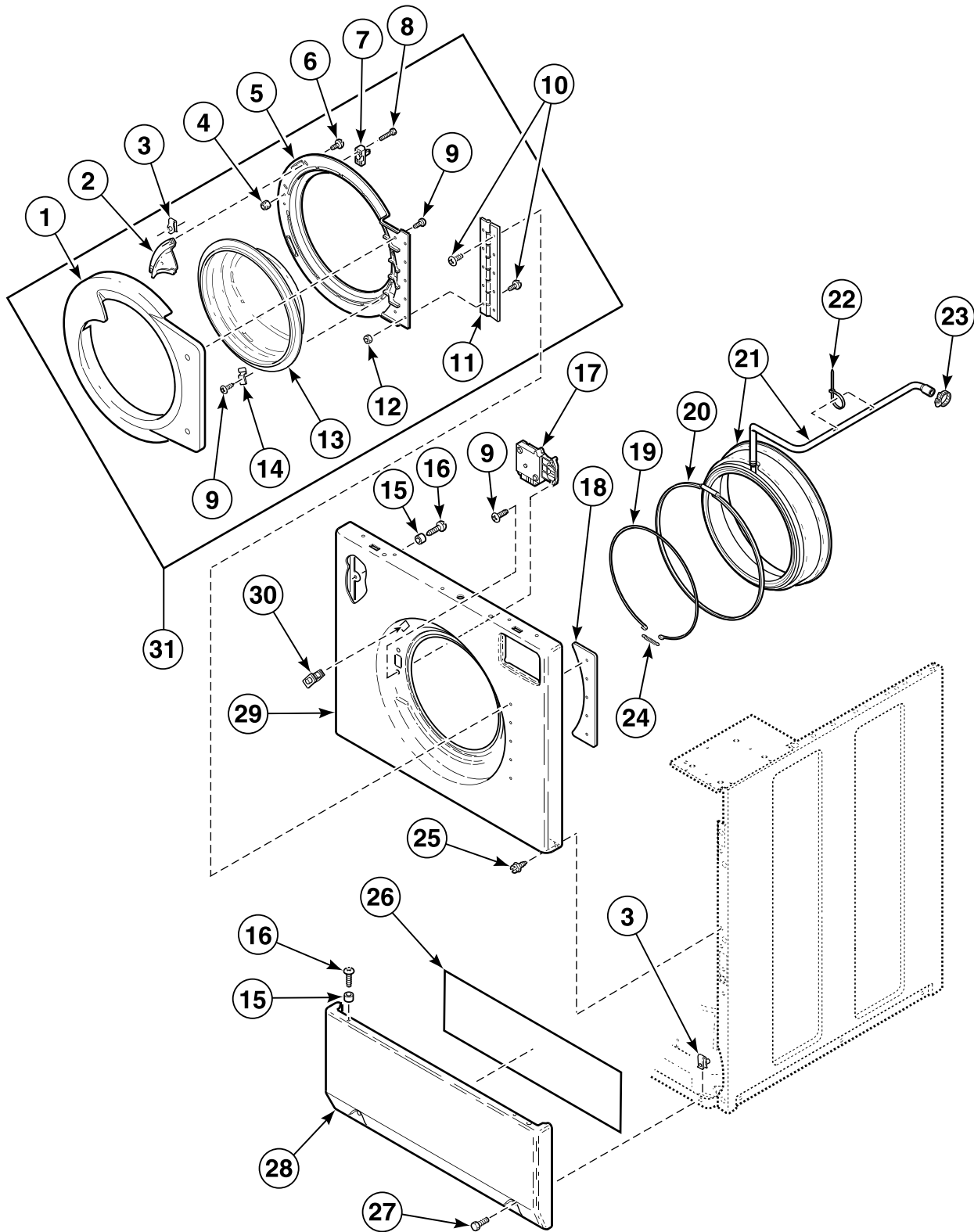
Electronic Coin Drop

REF	PART NO.	DESCRIPTION	COMMENTS
1	CK095	Electronic Coin Drop Kit	Includes items 2-4 and 7-9
2	70294101P	Electronic Coin Drop Assembly	
3	201216	Nut	
4	201104	Coin Drop Wire Harness	
5	802905	Harness Assembly	Electronic coin drop requires this harness. If unit is not factory-equipped with this harness, it must be ordered separately.
6	201375P	Transformer	Electronic coin drop requires this transformer. If unit is not factory-equipped with this transformer, it must be ordered separately.
7	201091	Overlay	
8	201572	Clip	
9	38725	Coin Identification Paper	

* Add Letter To Designate Color. Q - Bisque W - White

Washer Front Panel, Door Assembly and Door Seal

Models Through Serial No. 0411000565



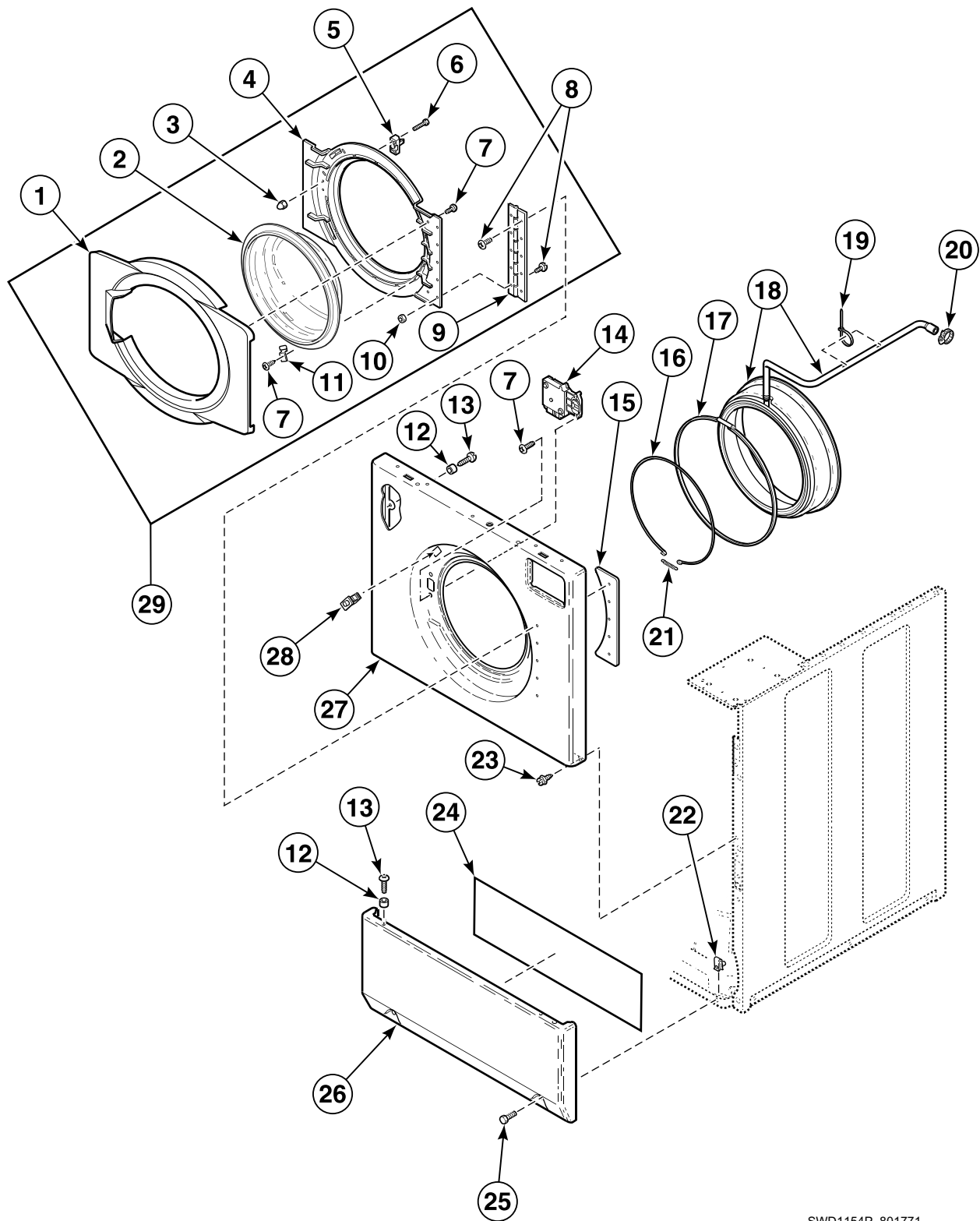
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Washer Front Panel, Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	800341W	Door Bezel	White
	800341Q	Door Bezel	Bisque
2	800342	Door Handle	
3	36020	Nut	
4	685846	Nut	
5	800340	Inner Door Bezel	
6	800528	Screw	
7	685430	Locking Catch	
8	801993	Screw	
9	800548	Screw	
10	801019	Screw	
11	802934	Door Hinge	
12	23951	Nut	
13	800343P	Door Glass	
14	800906	Hold-Down Clip	
15	56079	Panel Locator	
16	39733	Screw	
17	685429	Door Latch/Switch Assembly	
18	802412	Hinge Plate	
19	800438	Wire Clamp Ring	
20	685743P	Door Seal Clamp	
21	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
22	39037	Cable Tie	
23	802164	Hose Clamp	
24	800346	Extension Spring	
25	503661	Screw	
26	685368	Access Panel Damper	
27	801045	Screw	
28	510069WP	Access Panel	White
	510069QP	Access Panel	Bisque
29	800336WP	Front Panel	White
	800336QP	Front Panel	Bisque
30	800211	Door Switch	
31	800436WP	Door Assembly	White; Includes items 1-14
	800436QP	Door Assembly	Bisque; Includes items 1-14

Washer Front Panel, Door Assembly and Door Seal

Models Starting Serial No. 0411000566

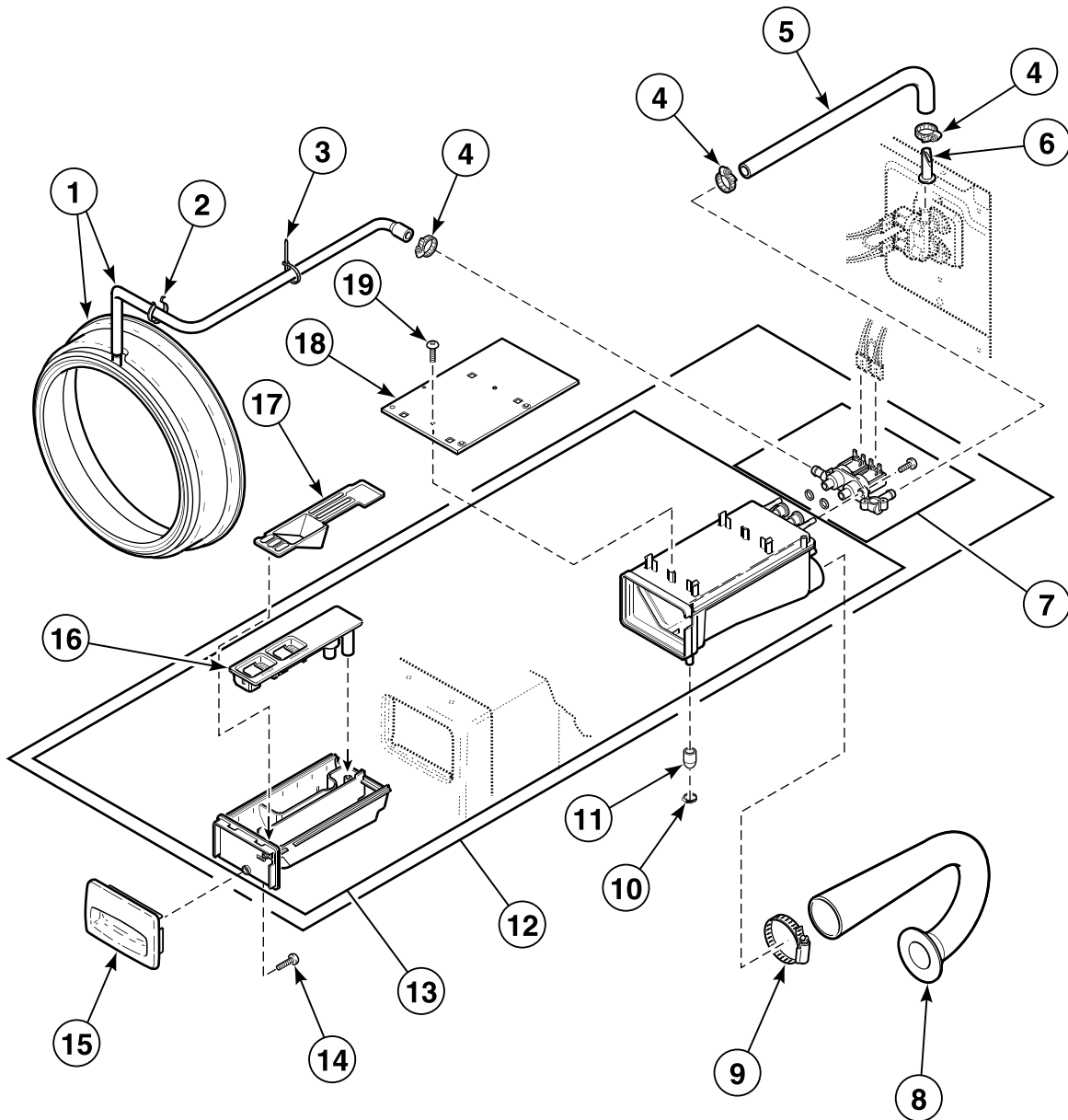


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Washer Front Panel, Door Assembly and Door Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	801904W	Outer Door Bezel	White
	801904Q	Outer Door Bezel	Bisque
2	800343P	Door Glass	
3	801994	Nut	
4	801903	Inner Door Bezel	
5	685430	Locking Catch	
6	801993	Screw	
7	800548	Screw	
8	801019	Screw	
9	802934	Door Hinge	
10	23951	Nut	
11	800906	Hold-Down Clip	
12	56079	Panel Locator	
13	39733	Screw	
14	685429	Door Latch/Switch Assembly	
15	802412	Hinge Plate	
16	800438	Wire Clamp Ring	
17	685743P	Door Seal Clamp	Seal to outer tub front
18	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
19	55881	Harness Strap	
20	802164	Hose Clamp	
21	800346	Extension Spring	
22	36020	Nut	
23	503661	Screw	
24	685368	Access Panel Damper	
25	801045	Screw	
26	510069WP	Access Panel	White
	510069QP	Access Panel	Bisque
27	800336WP	Front Panel	White
	800336QP	Front Panel	Bisque
28	800211	Door Switch	
29	801928WP	Door Assembly	White; Includes items 1-11
	801928QP	Door Assembly	Bisque; Includes items 1-11

Dispenser Assembly

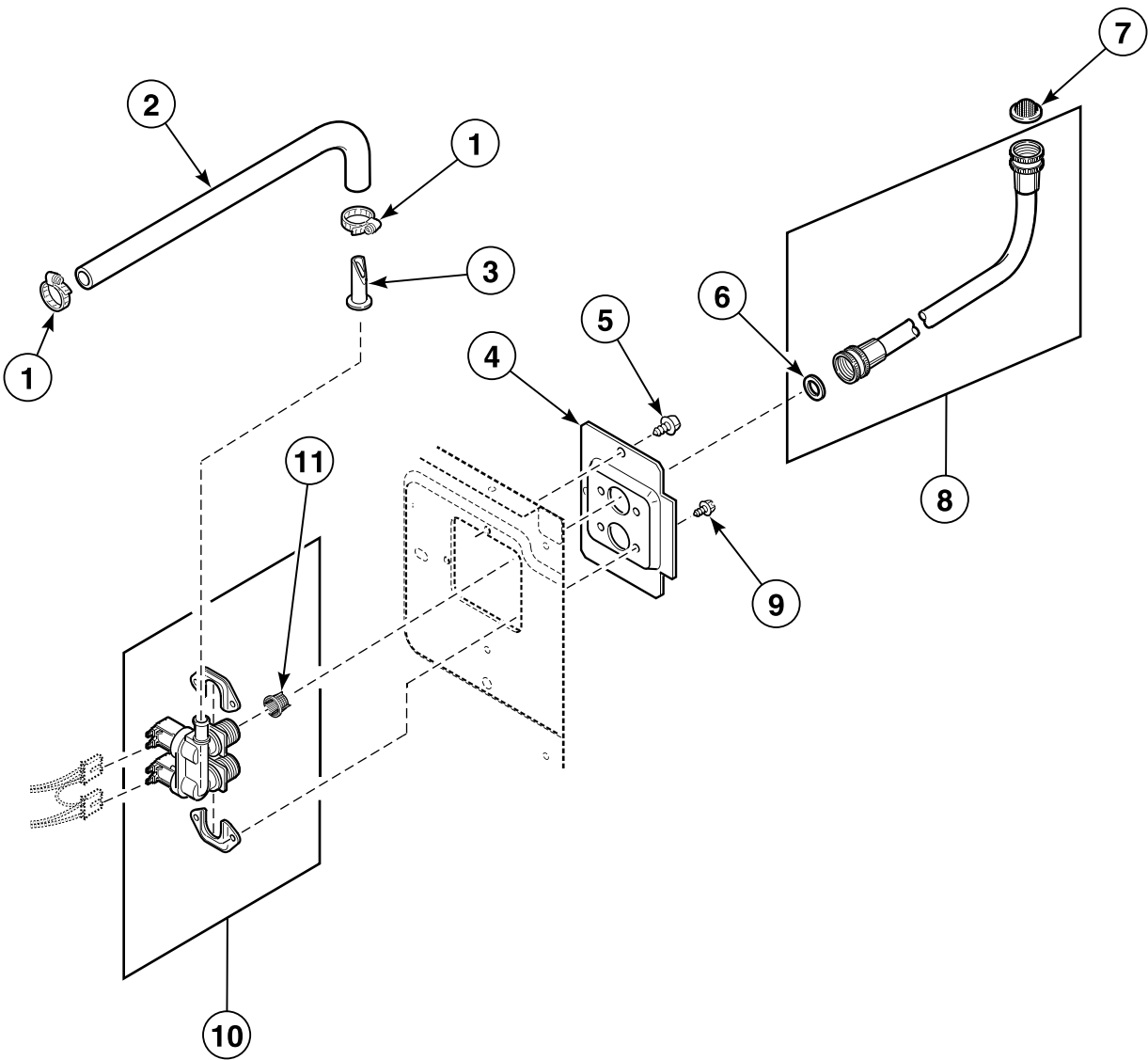


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Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
2	687500	Wire Clip	
3	39037	Cable Tie	
4	802164	Hose Clamp	
5	801464	Valve-to-Dispenser Inlet Hose	
6	34500	Backflow Preventer	
7	685766P	Valve Kit	
8	800331	Dispenser-to-Tub Hose	
9	685725	Hose Clamp	
10	F200206	Hose Clamp	
11	801746	Cap	
12	685756P	Dispenser	Includes items 7, 13 and 16
13	801476P	Dispenser Assembly	Includes item 16
14	800548	Screw	
15	685715WP	Dispenser Drawer Front	White
	685715Q	Dispenser Drawer Front	Bisque
16	685716	Insert	
17	800899	Detergent Cover	
18	801024	Dispenser Plate	
19	801001	Screw	

Mixing Valve, Valve-to-Dispenser Inlet Hose and Fill Hose

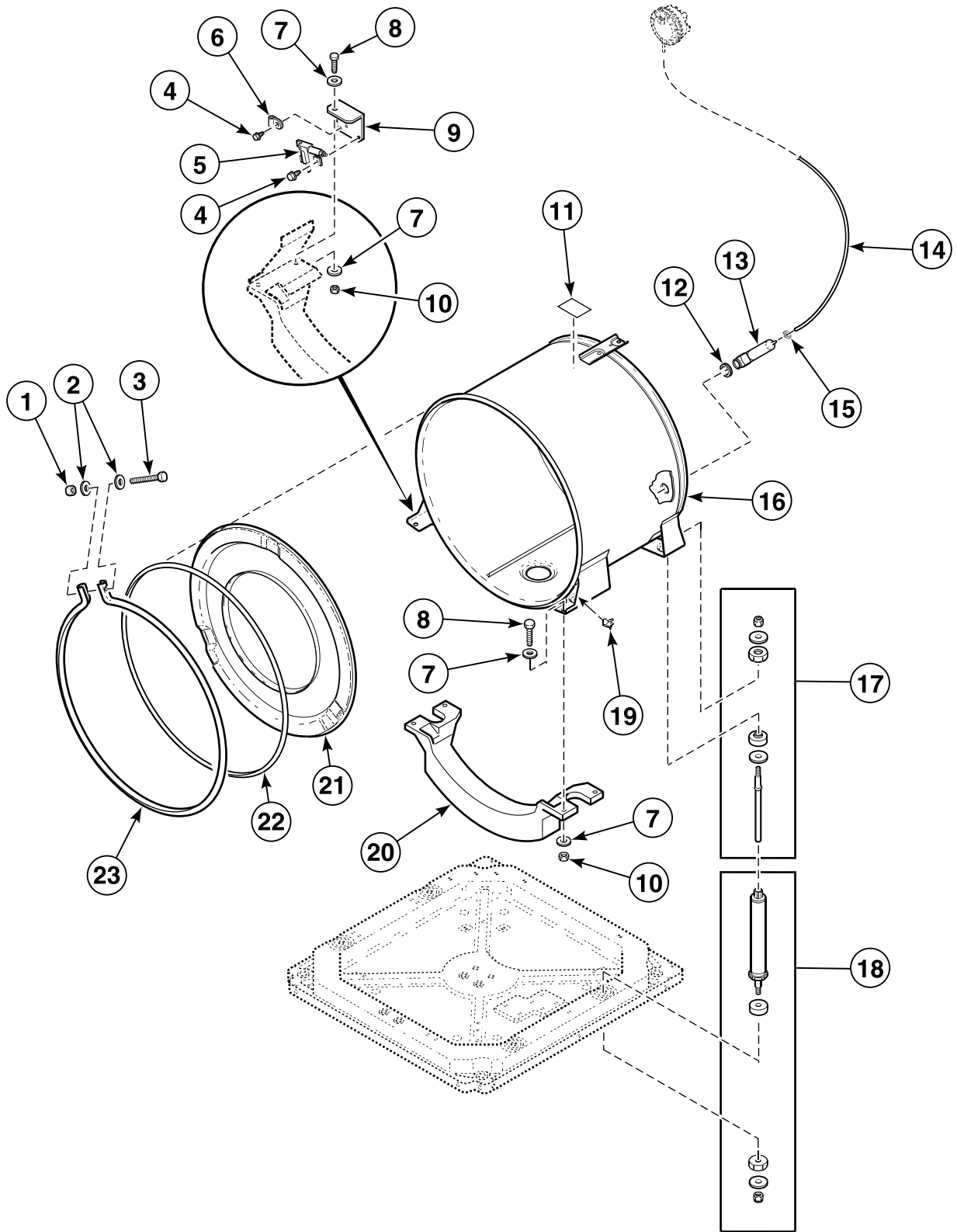


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Mixing Valve, Valve-to-Dispenser Inlet Hose and Fill Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	802164	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	34500	Backflow Preventer	
4	800323	Mixing Valve Plate	
5	503661	Screw	
6	20290	Washer	
7	28605	Washer	Filter Screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
8	28330P	Fill Hose Kit	Includes 2 of item 6
9	501086	Screw	
10	802220P	Mixing Valve	
11	802926	Mixing Valve Screen	

Outer Tub, Front and Clamp Ring

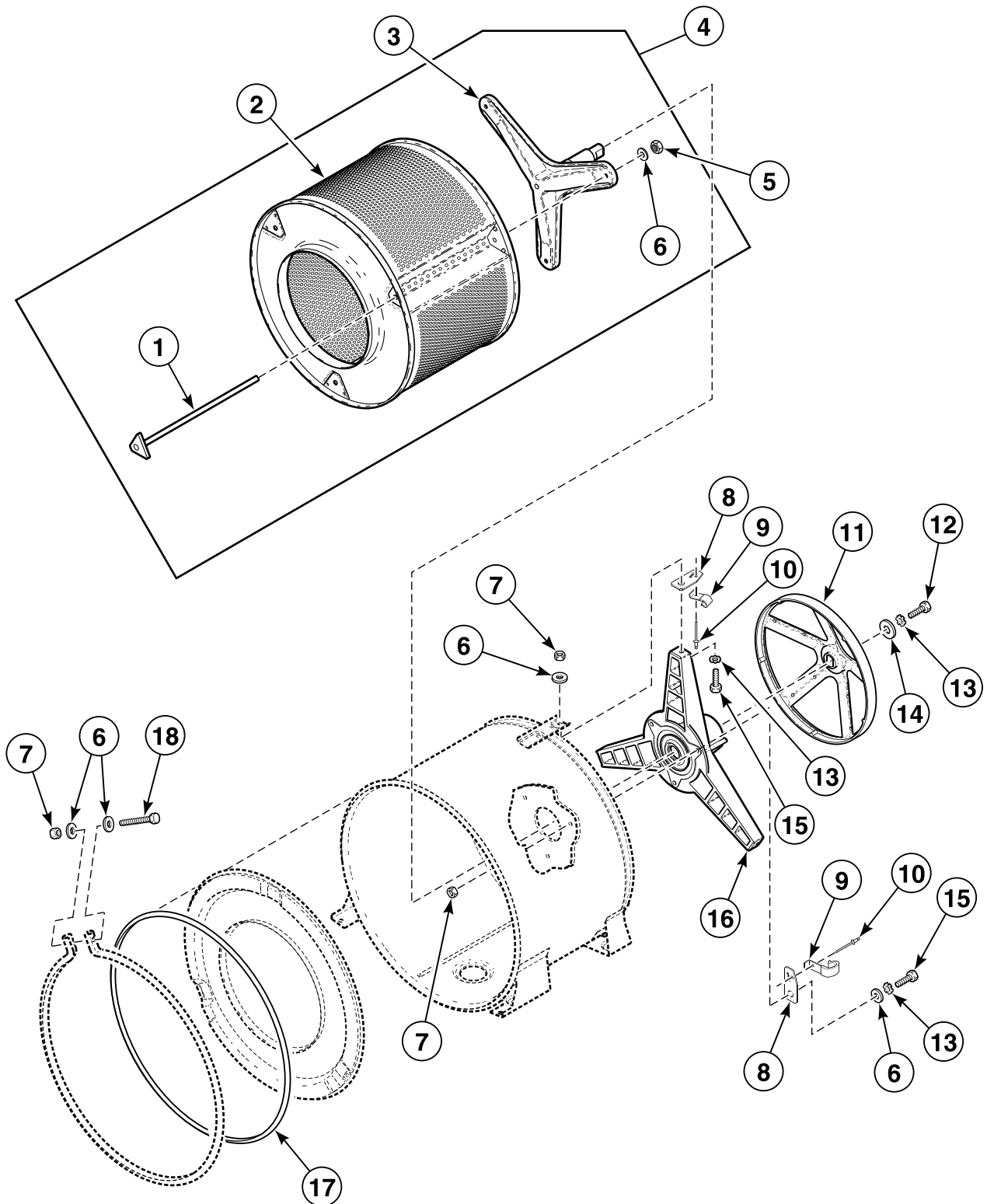


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Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430218	Nut	
2	800457	Washer	
3	800462	Screw	
4	503661	Screw	
5	801006	Out-of-Balance Switch Assembly	
6	800811	Wire Clamp	
7	M400081	Washer	
8	800461	Screw	
9	800663	Switch Mounting Bracket	
10	800452	Nut	
11	500049	Warning Label	
12	29175	Grommet	
13	30907	Pressure Bulb	
14	800648P	Tubing	
15	39282	Hose Clamp	
16	801081P	Outer Tub Assembly	
17	800622P	Tub Shock Absorber Kit	Upper
18	800623P	Base Shock Absorber Kit	Lower
19	00161	Grounding Clip	
20	800205	Ballast Weight	
21	800430	Tub Front Assembly	
22	800432P	Tub Front Seal	
23	800312	Clamp Ring	

Inner Basket, Trunnion, Bearing Housing and Pulley

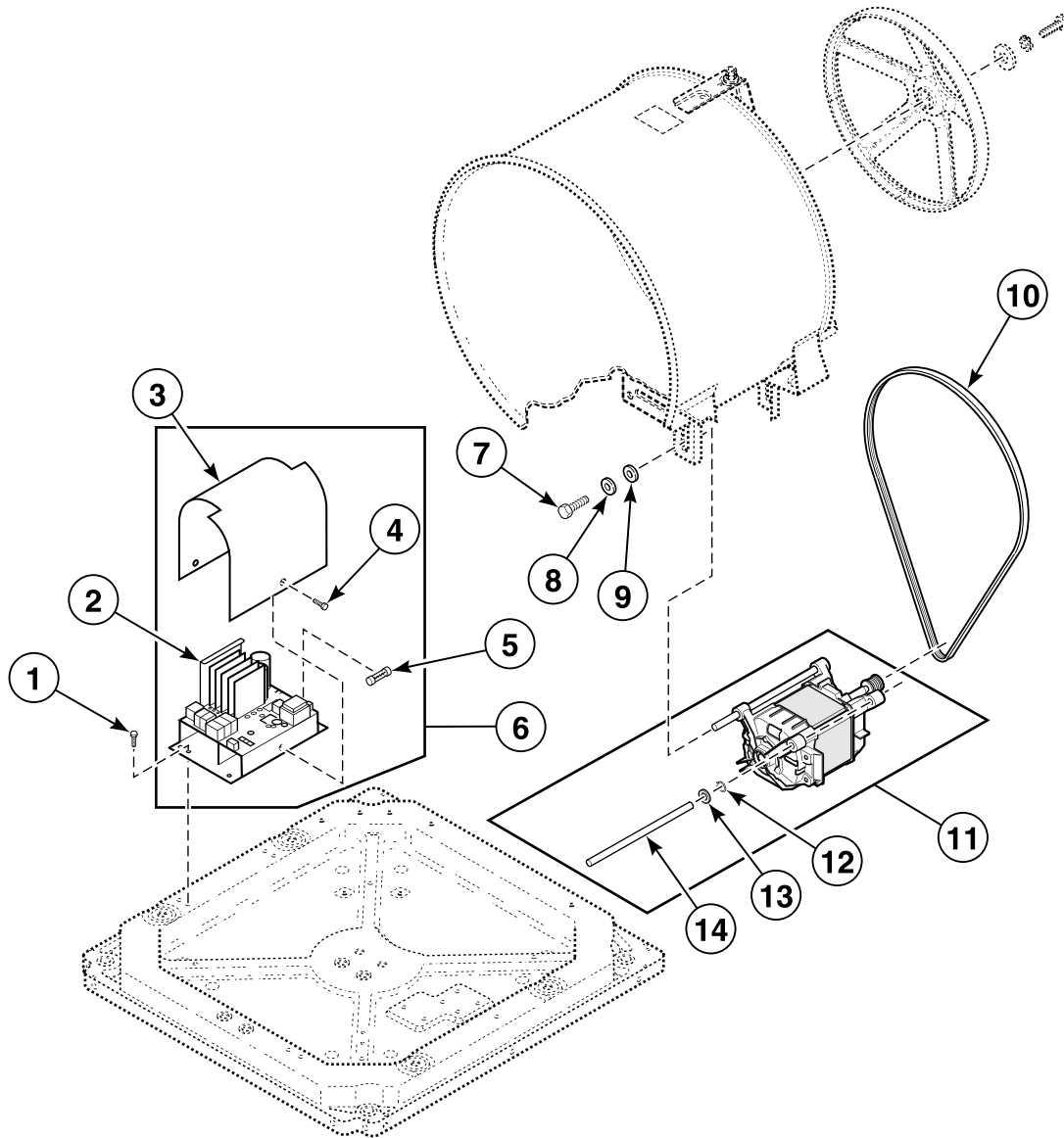


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Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (7) each of items 7 and 13, (6) of item 10, (1) each of items 12, 14, 17, 18 and 27604P Anti-Seize Compound
1	800666	Tension Rod Assembly	
2	800198P	Inner Basket Kit	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6, and 838P3 Hardware Kit
4	800429P	Inner Basket Assembly	Includes items 2, 3, (3) each of items 1, 5, 6, and 838P3 Hardware Kit
5	685844	Nut	
6	800457	Washer	
7	800452	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	
12	685831	Screw	Left hand thread
13	M403958	Washer	
14	800464	Washer	
15	M400043	Screw	
16	800428P	Bearing Housing Kit	Includes 838P3 Hardware Kit
17	800432P	Tub Front Seal	
18	800462	Screw	

Washer Motor and Belt



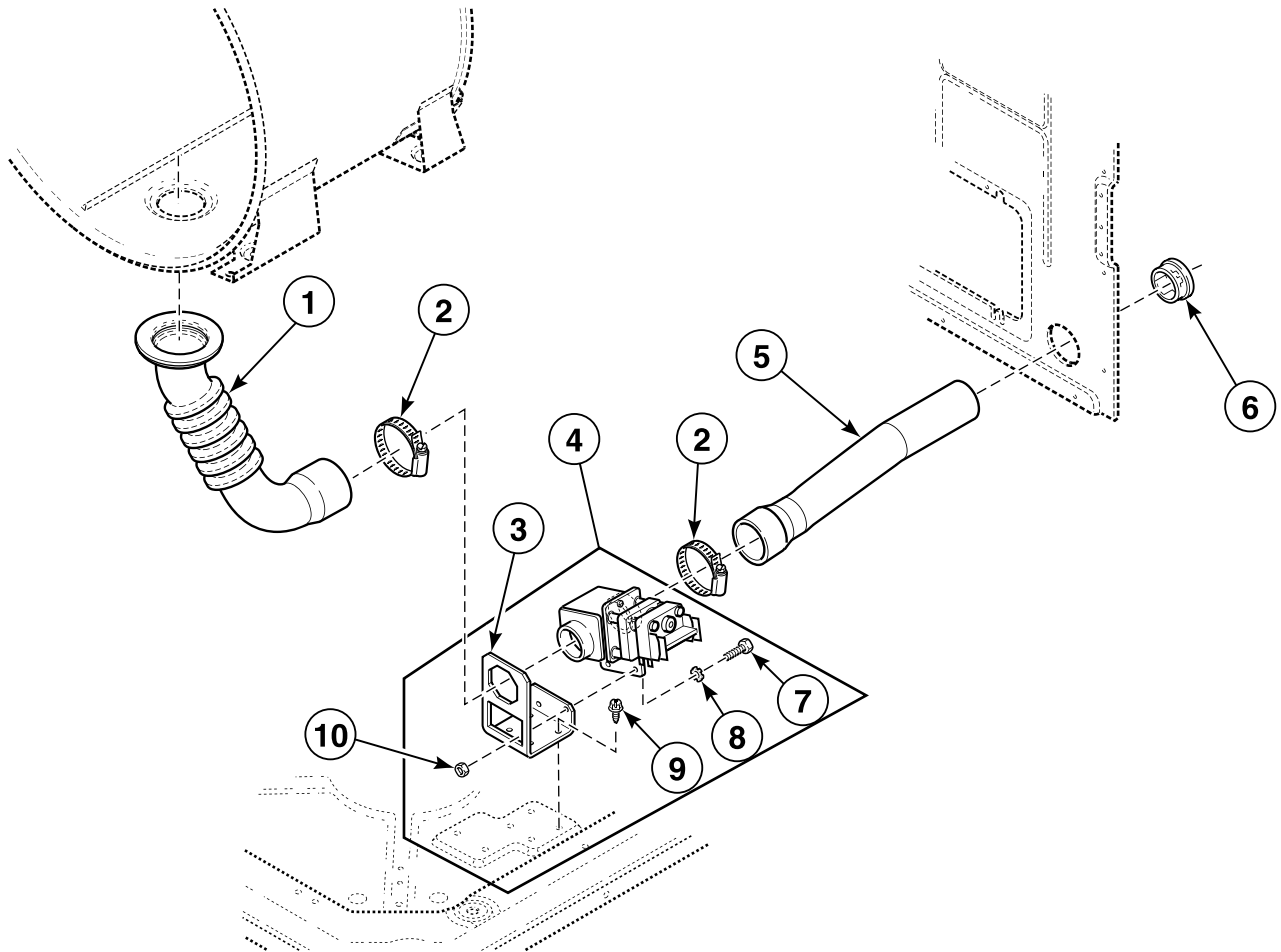
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Washer Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	803254P	Inverter Control Assembly	
3	801061	Control Shield	
4	501524	Screw	
5	801755	Fuse	10 Amp
6	801526P	Inverter Assembly Kit	Includes items 2-5, 801063 Motor Harness Assembly and wire ties
7	M400057	Screw	
8	02834	Washer	
9	M400080	Washer	
10	800319P	Drive Belt	
11	801684P	Motor and Rod Assembly Kit	Includes 2 each of items 12-14 and wire ties
12	23748	Retaining Ring	
13	52549	Washer	
14	801062	Motor Mount Rod	

Drain Hoses and Valve

Models STGA13*N and STGX13*N



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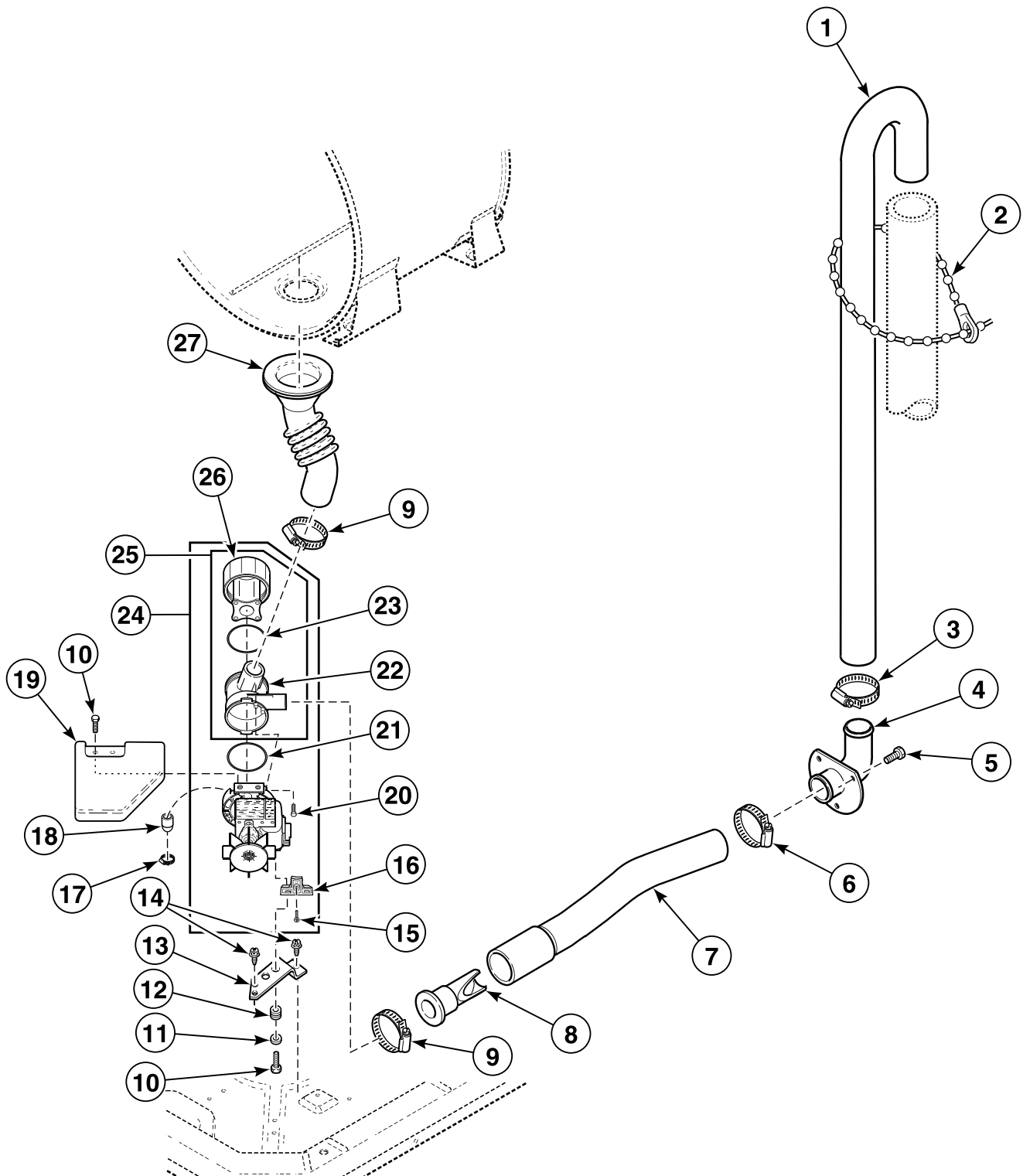
Drain Hoses and Valve

REF	PART NO.	DESCRIPTION	COMMENTS
1	800902	Tub-to-Drain Hose	
	27615P	Sealant	Tub-to-drain hose to outer tub
2	685725	Hose Clamp	
3	803291	Gravity Drain Bracket	
4	F975P3	Drain Valve Kit	Includes items 3 and 7-10
5	800903	Drain-to-Cabinet Hose	
6	503235	Snap Bushing	
7	02916	Screw	
8	M400017	Washer	
9	503661	Screw	
10	29786	Nut	

* Add Letter To Designate Color. Q - Bisque W - White

Hoses and Pump

All Models Except STGA13*N and STGX13*N



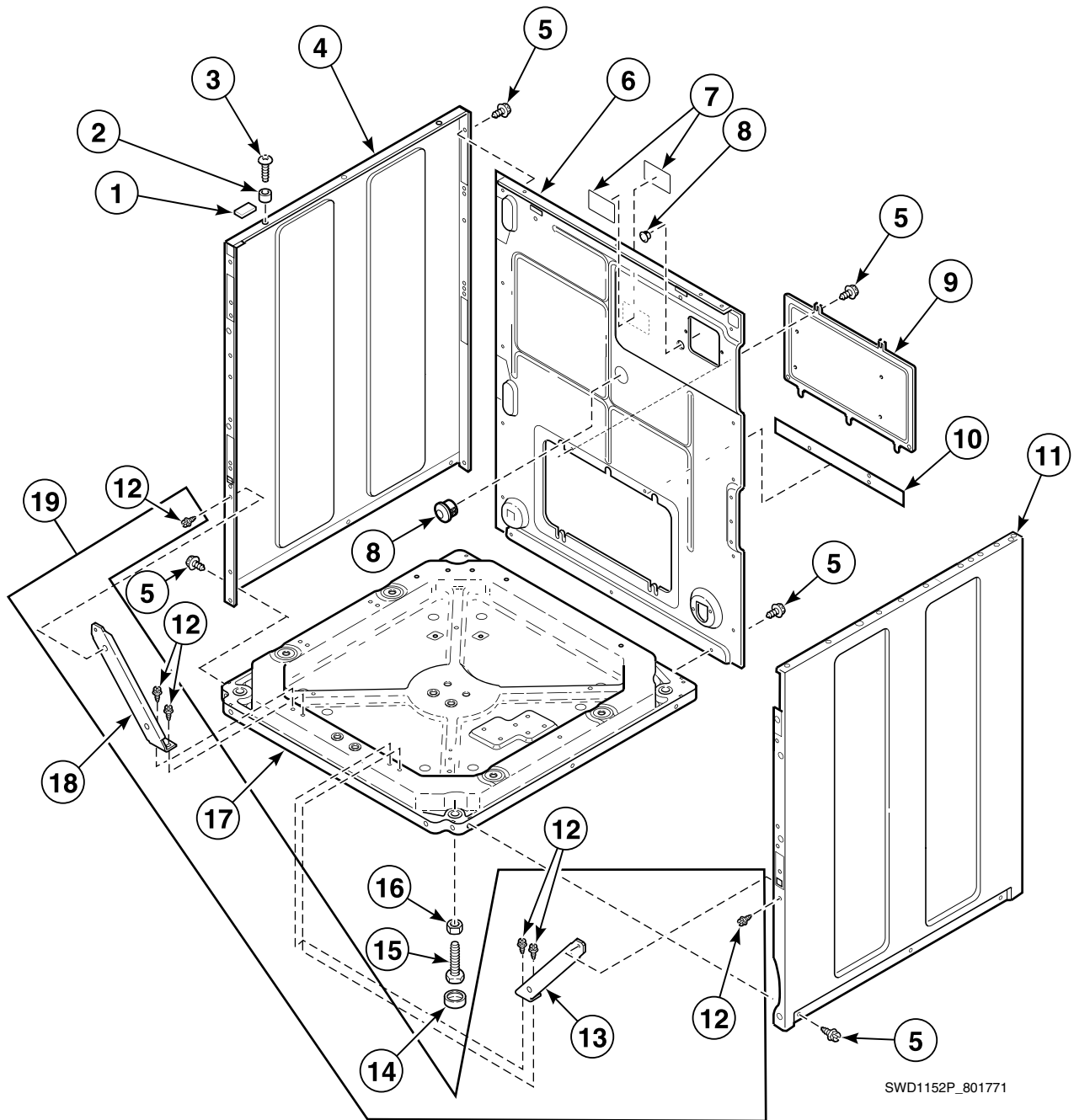
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Hoses and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	27154	Drain Hose	
2	33489	Standpipe Strap	
3	20211	Hose Clamp	
4	35766	Drain Hose Elbow	
5	52909	Screw	
6	20391	Hose Clamp	
7	685737	Pump-to-Elbow Hose	
8	800310	Backflow Preventer	
9	36802	Hose Clamp	
10	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801015 Drain Pump
11	800465	Washer	
12	802218	Grommet	
13	802219	Pump Bracket	Use with 685703 and 801015 Drain Pump
	802626	Pump Mount Bracket	Use with 802623 Drain Pump
14	503661	Screw	
15	802430	Screw	Use with 801015 and 802623 Drain Pump
16	802432	Pump Mount	Use with 801015 Drain Pump
17	F200206	Hose Clamp	Use with 685703 Drain Pump
18	801112	Nozzle Cap	Use with 685703 Drain Pump
19	38067	Pump Shield	Use with 685703 Drain Pump
20	802431	Screw	Use with 801015 and 802623 Drain Pump
21	802487	O-Ring	Use with 685703 Drain Pump
	802429	O-Ring	Use with 801015 and 802623 Drain Pump
22	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 and 802623 Drain Pump
23	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 and 802623 Drain Pump
24	802623P	Drain Pump	
25	801209	Pump Housing Assembly	Includes items 22, 23 and 26; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 22, 23 and 26; Use with 801015 and 802623 Drain Pump
26	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 and 802623 Drain Pump
27	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

* Add Letter To Designate Color. Q - Bisque W - White

Washer Base, Panels and Rear Panel

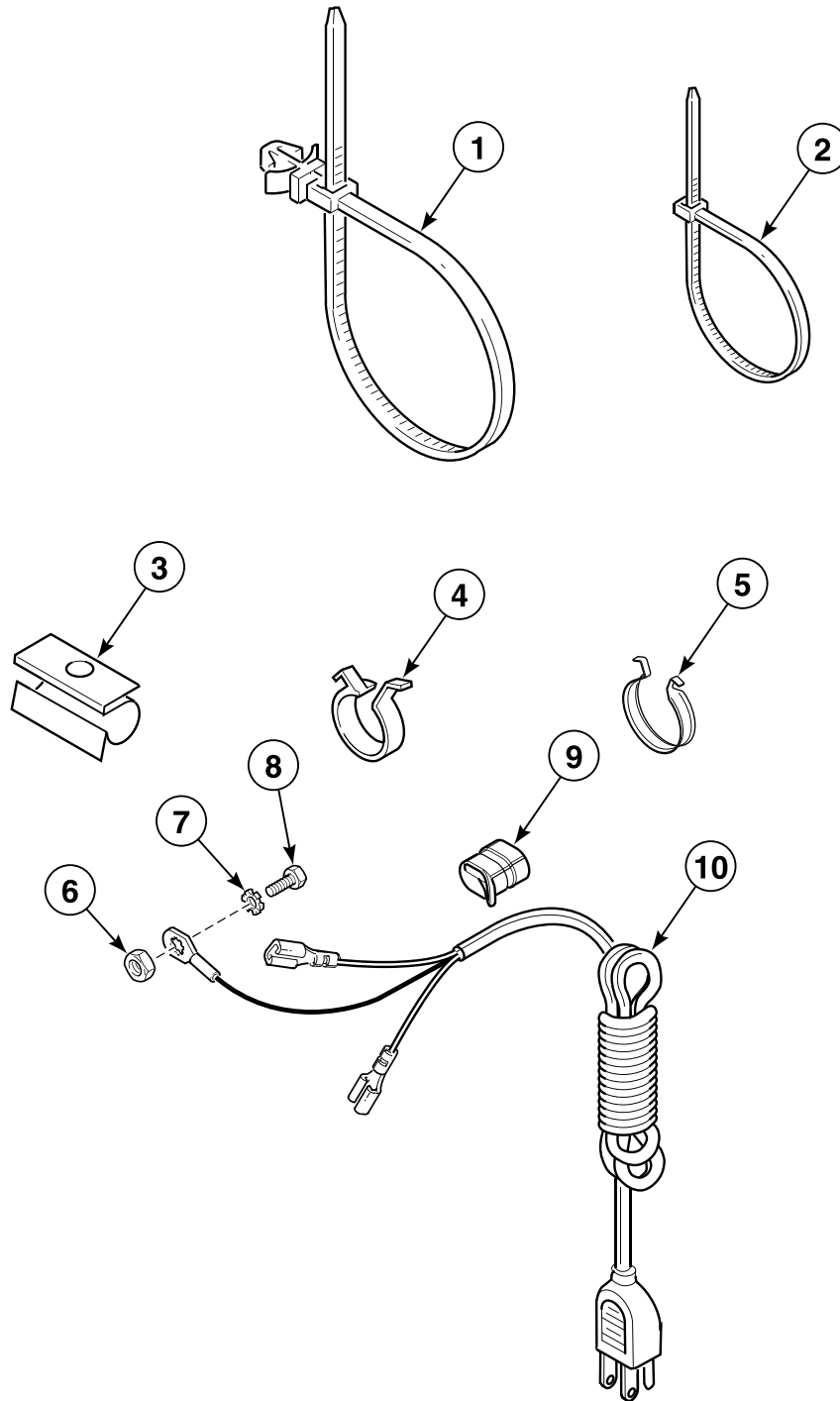


Washer Base, Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes corner gusset with hardware
	800004QP	Cabinet Panel Kit	Bisque; Left; Includes corner gusset with hardware
5	503661	Screw	
6	801216	Rear Panel	Models STGA13*N and STGX13*N
	800010P	Rear Panel	All other models
7	685928	Screw Label	Left hand thread
8	M412154	Hole Plug	
9	801012	Rear Service Panel	
10	801702	Motor Access Hole Edging	
11	800005WP	Side Panel Kit	White; Right; Includes 801024 Dispenser Plate with hardware
	800005QP	Side Panel Kit	Bisque; Right; Includes 801024 Dispenser Plate with hardware
12	31645	Screw	
13	801492	Cabinet Brace	Right
14	34318	Rubber Foot	
15	34319	Leveling Leg	
16	21899	Nut	
17	802245	Base Assembly	
18	801491	Cabinet Brace	Left
19	918P3	Brace Kit	Includes items 12, 13 and 18

* Add Letter To Designate Color. Q - Bisque W - White

Wire Ties, Harness Clips and Washer Lead-In Cord



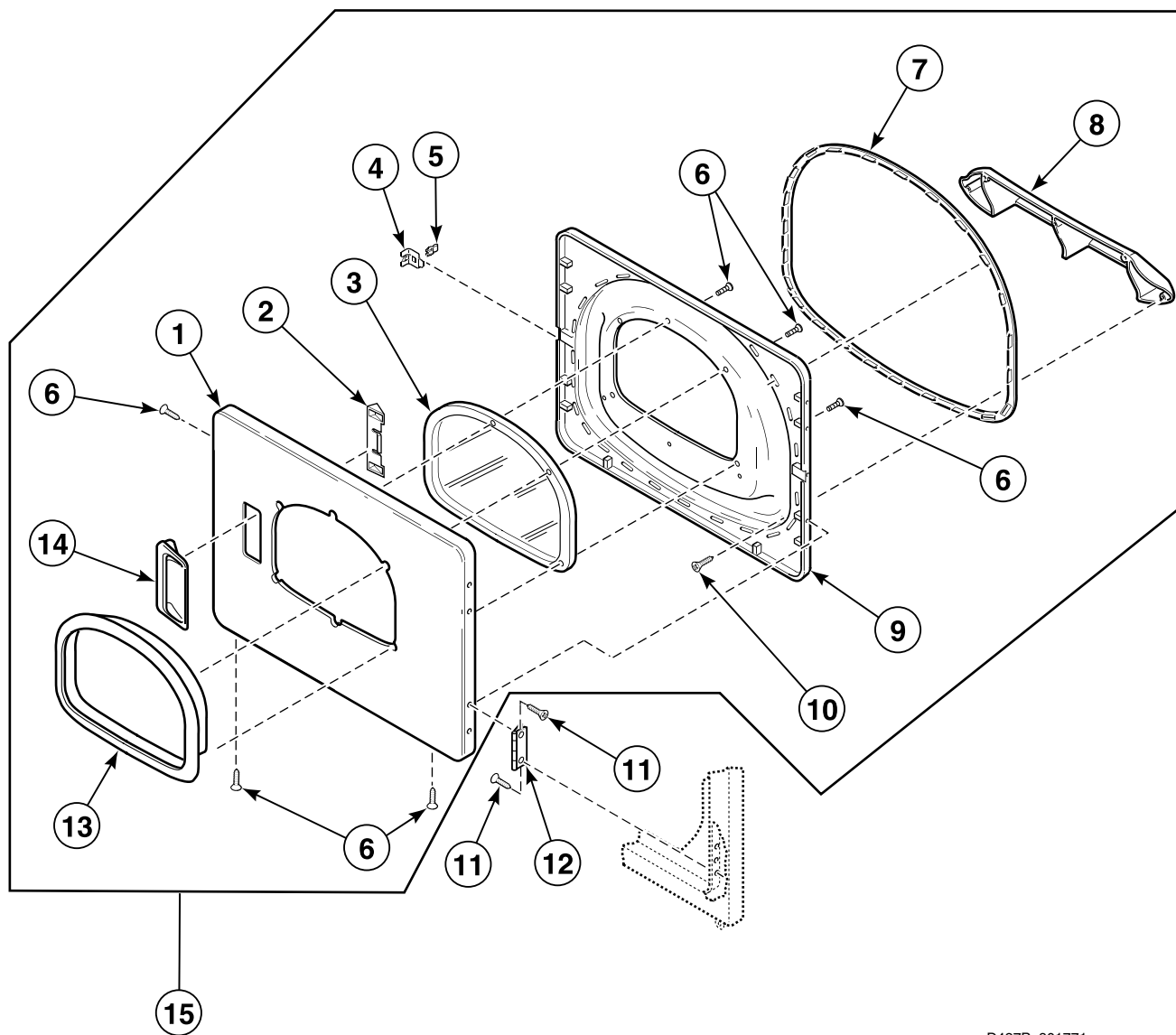
FLW823P_801771

Wire Ties, Harness Clips and Washer Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36985	Hose Clip	
4	504034	Wire Clip	Small
5	687500	Wire Clip	Large
6	03673	Nut	
7	03815	Washer	
8	N/A	Screw	
9	38384	Strain Relief	
10	34458	Lead-In Cord	

N/A = Part no longer available

Dryer Loading Door With Window

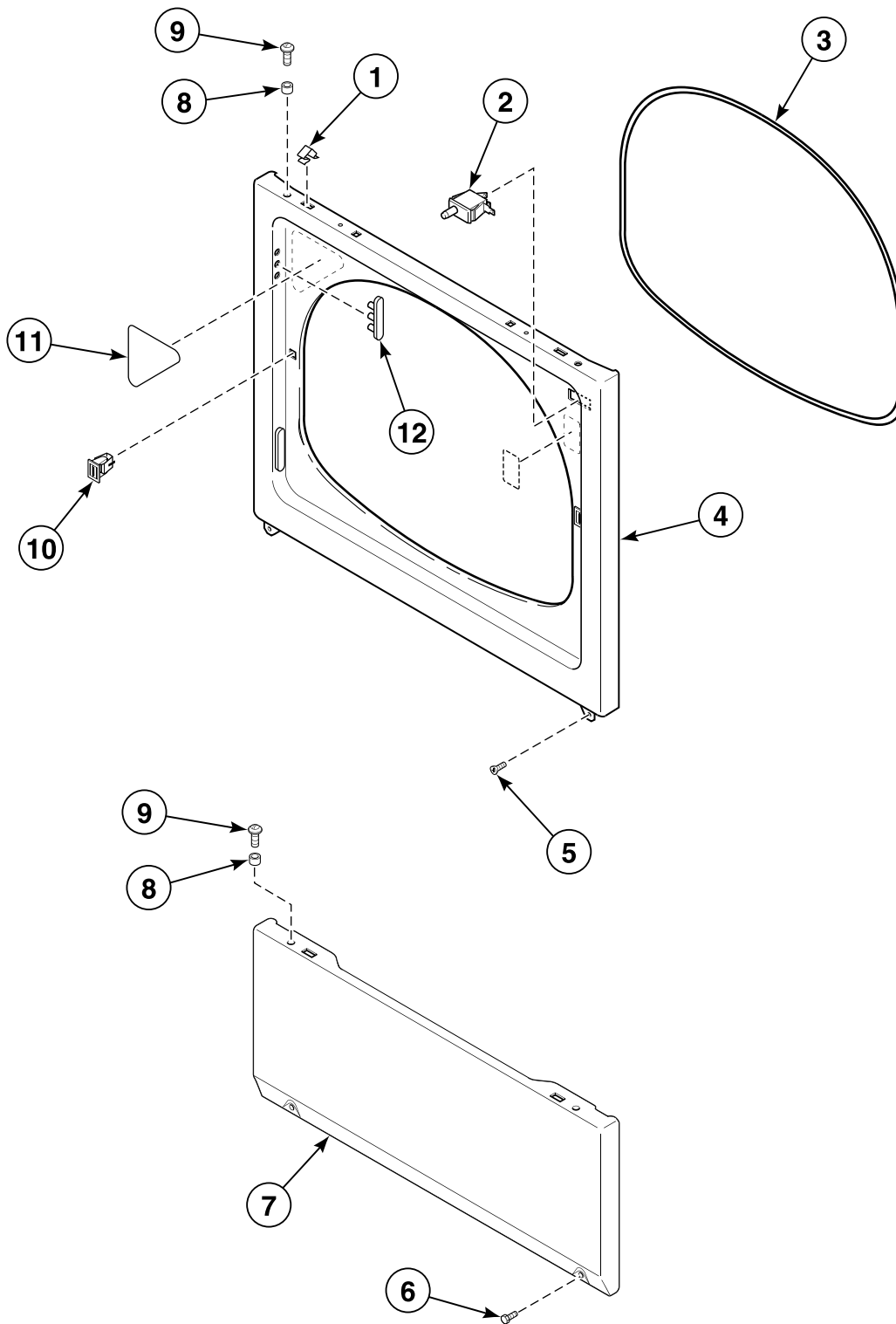


D427P_801771

Dryer Loading Door With Window

REF	PART NO.	DESCRIPTION	COMMENTS
1	510082WP	Dryer Door	White
	510082QP	Dryer Door	Bisque
2	510129	Door Handle Wedge	
3	503982	Dryer Door Window	
4	510127	Door Strike Mount	
5	510181	Door Strike	
6	500226	Screw	
7	510147P	Liner Door Seal	
8	503870W	Door Liner Grill	
9	510098W	Liner and Seal Assembly	Includes item 7
10	505870	Screw	
11	505295	Screw	
12	511036	Hinge	
13	503981W	Window Trim	White
	503981Q	Window Trim	Bisque
14	510103WP	Door Pull and Wedge Kit	White; Includes item 2
	510103QP	Door Pull and Wedge Kit	Bisque; Includes item 2
15	511636WP	Door and Liner Assembly	White; Includes items 1-10, 13 and 14
	511636QP	Door and Liner Assembly	Bisque; Includes items 1-10, 13 and 14

Dryer Access Panel, Front Panel and Seal

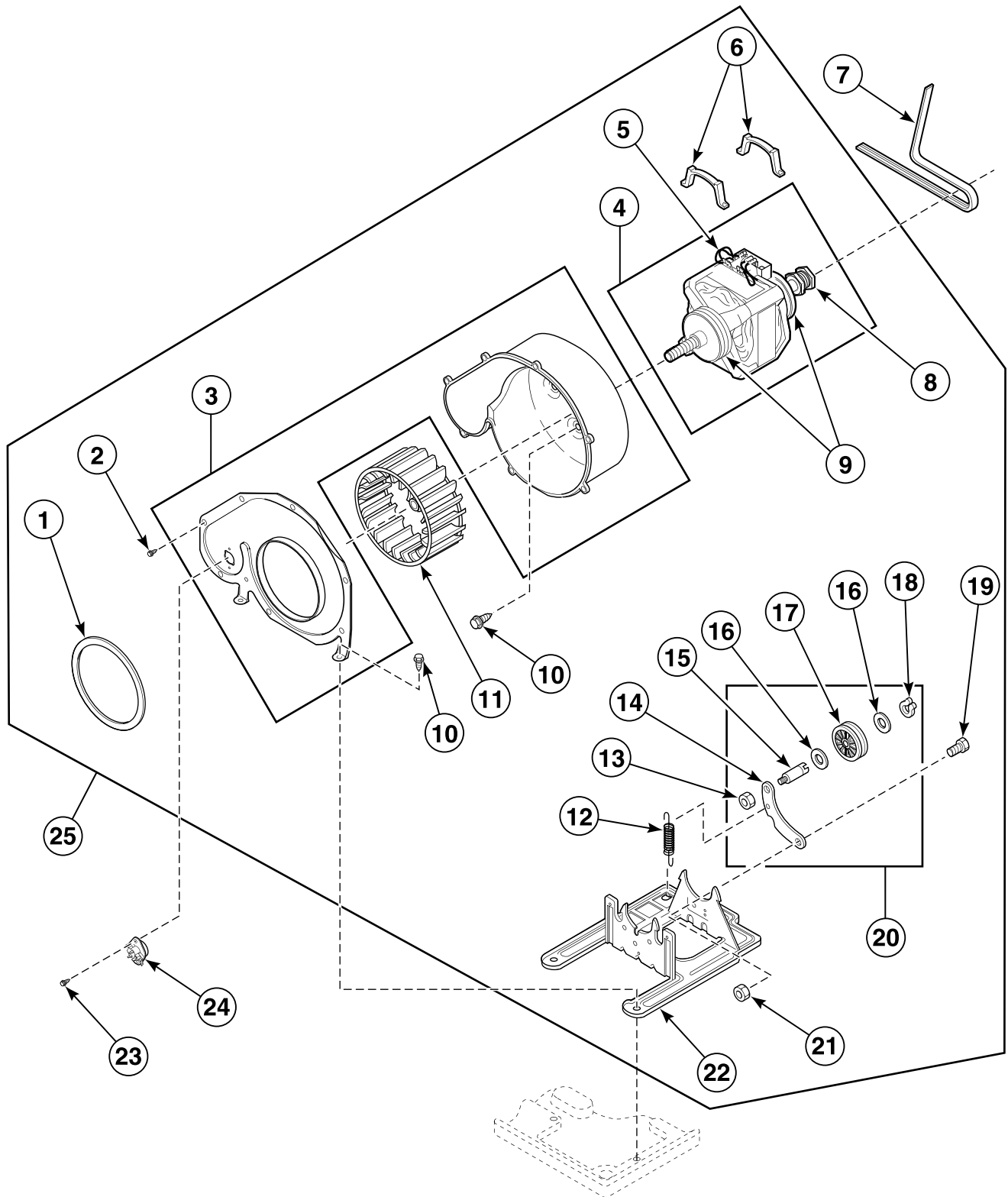


SWD648P_801771

Dryer Access Panel, Front Panel and Seal

REF	PART NO.	DESCRIPTION	COMMENTS
1	28835	Speed Clip	
2	504570	Switch	
3	511056	Front Panel Seal	
4	510066WP	Front Panel	White
	510066QP	Front Panel	Bisque
5	503688	Screw	
6	33562	Screw	Slotted hex head
	62853	Screw	Torx head; Optional for added security
7	510069WP	Access Panel	White
	510069QP	Access Panel	Bisque
8	56079	Panel Locator	
9	39733	Screw	
10	510177	Door Catch Assembly	
11	500281	Warning/Caution Label	
12	510186	Hinge Hole Plug	

Dryer Motor, Blower Fan and Belt



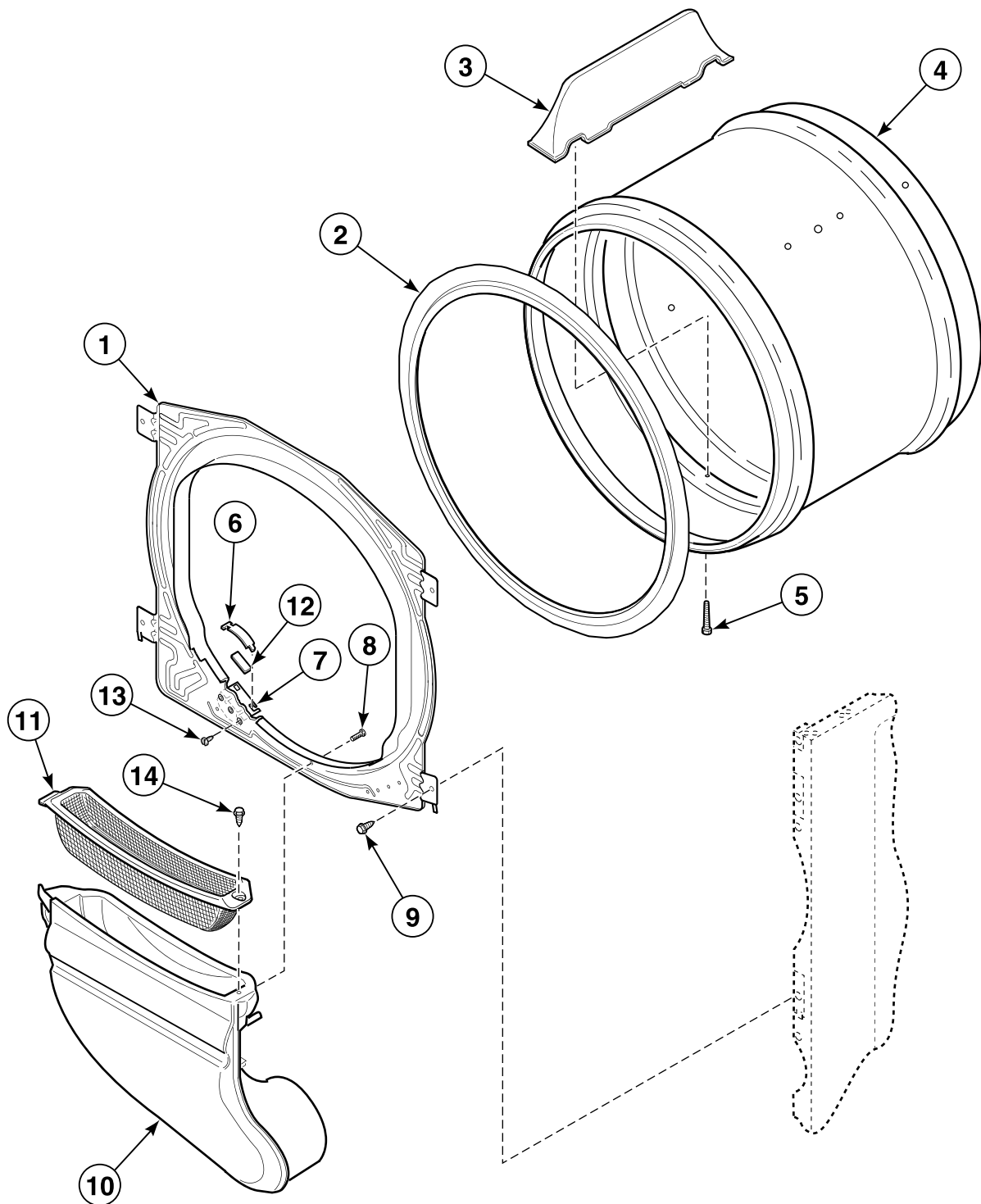
D320P_801771

Dryer Motor, Blower Fan and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	510238P	Blower Housing Seal	
2	31260	Screw	
3	511969P	Blower Housing and Cover Kit	
4	511629P	Motor and Pulley Assembly	120 Volt/60 Hertz; Includes items 5, 8 and 9
5	N/A	Motor Switch Kit	Does not include thermal protector
6	510180	Motor Mount Clamp	
7	511255P	Cylinder Belt	
8	500011	Motor Pulley	
9	590P3	Motor Hub Ring Kit	
10	503688	Screw	
11	510139P	Blower Fan Assembly	
12	510185	Idler Spring	
13	56156	Nut	
14	510133	Idler Lever	
15	56461P	Shaft	
16	52549	Washer	
17	510142P	Idler Wheel and Bearing Assembly	
18	23748	Retaining Ring	
19	500824	Screw	
20	510158	Idler Lever and Wheel Assembly	Includes items 13-18
21	52566	Nut	
22	510060	Motor Mount	
23	23222	Screw	
24	510523	Thermistor Assembly	
25	510717P	Blower and Fan Kit	Includes items 1-6 and 8-22

N/A = Part no longer available

Front Bulkhead, Air Duct, Felt Seal and Cylinder

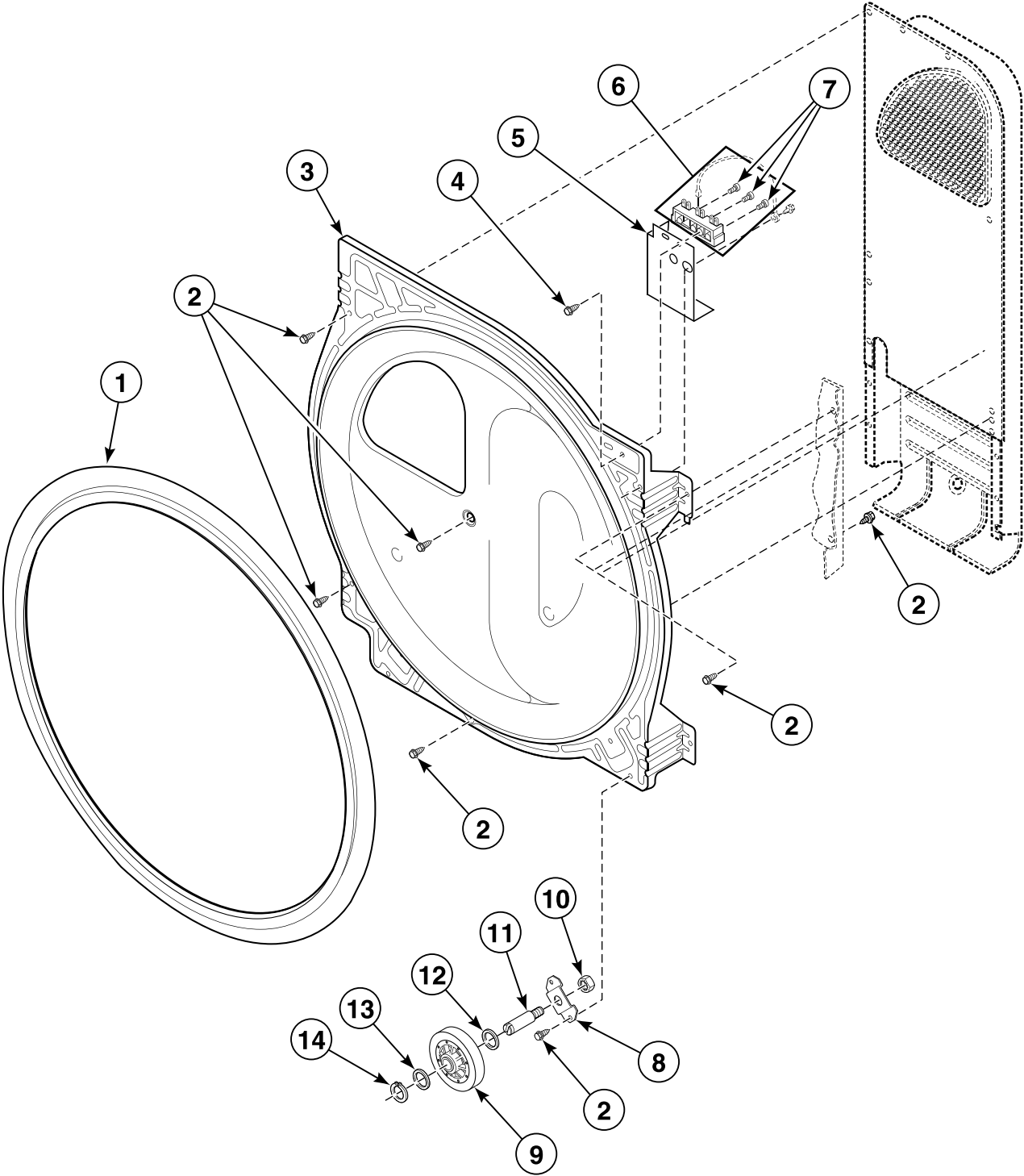


SWD56P_801771

Front Bulkhead, Air Duct, Felt Seal and Cylinder

REF	PART NO.	DESCRIPTION	COMMENTS
1	510266P	Front Bulkhead Assembly	Unpainted; Includes item 2
2	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	For cylinder seal
3	510102	Cylinder Baffle	
4	510265P	Cylinder Assembly	Galvanized; Includes baffles
5	62588	Screw	
6	510187	Cylinder Glide	
7	510145	Cylinder Glide Bracket	
8	52864	Screw	
9	503688	Screw	
10	510151	Air Duct Assembly	
11	503980	Lint Filter	
12	510189	Felt Pad	
13	505295	Screw	
14	501285	Screw	

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block



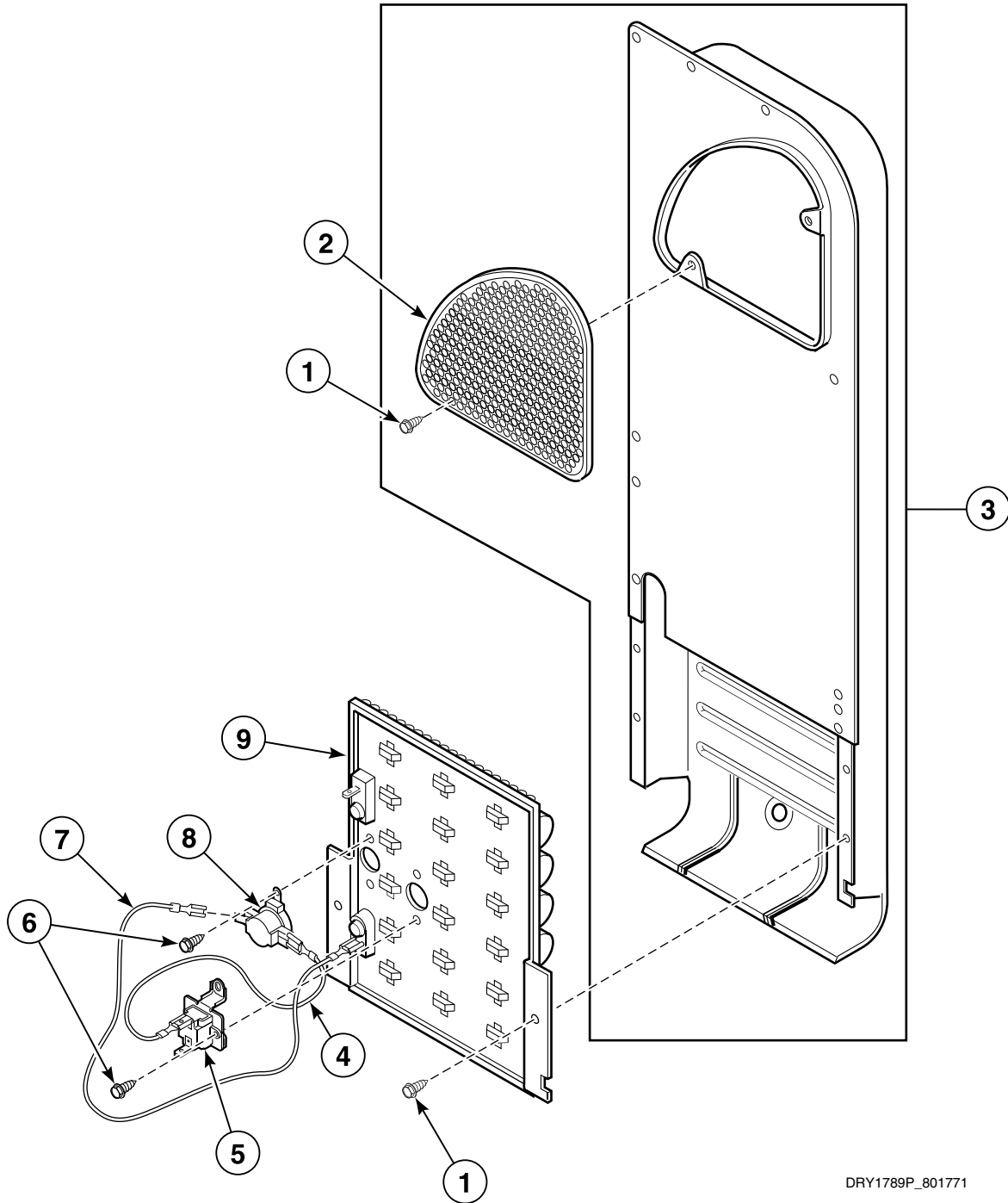
D403P_801771

Rear Bulkhead, Felt Seal, Cylinder Roller and Terminal Block

REF	PART NO.	DESCRIPTION	COMMENTS
1	510207P	Cylinder Seal Assembly	
	511637P	Adhesive	For cylinder seal
2	503688	Screw	
3	511082P	Rear Bulkhead Assembly	Galvanized; Includes item 1
4	501285	Screw	Electric models
5	510237	Terminal Block Shield	Electric models
6	510190P	Terminal Block Assembly	Includes 3 of item 7; Electric models
7	61199	Screw	
8	510100	Cylinder Roller Bracket	
9	510708P	Cylinder Roller	
10	56156	Nut	
11	56461P	Shaft	
12	504082	Washer	
13	52549	Washer	
14	23748	Retaining Ring	

Heater Duct and Element Assembly

Electric Model Dryers

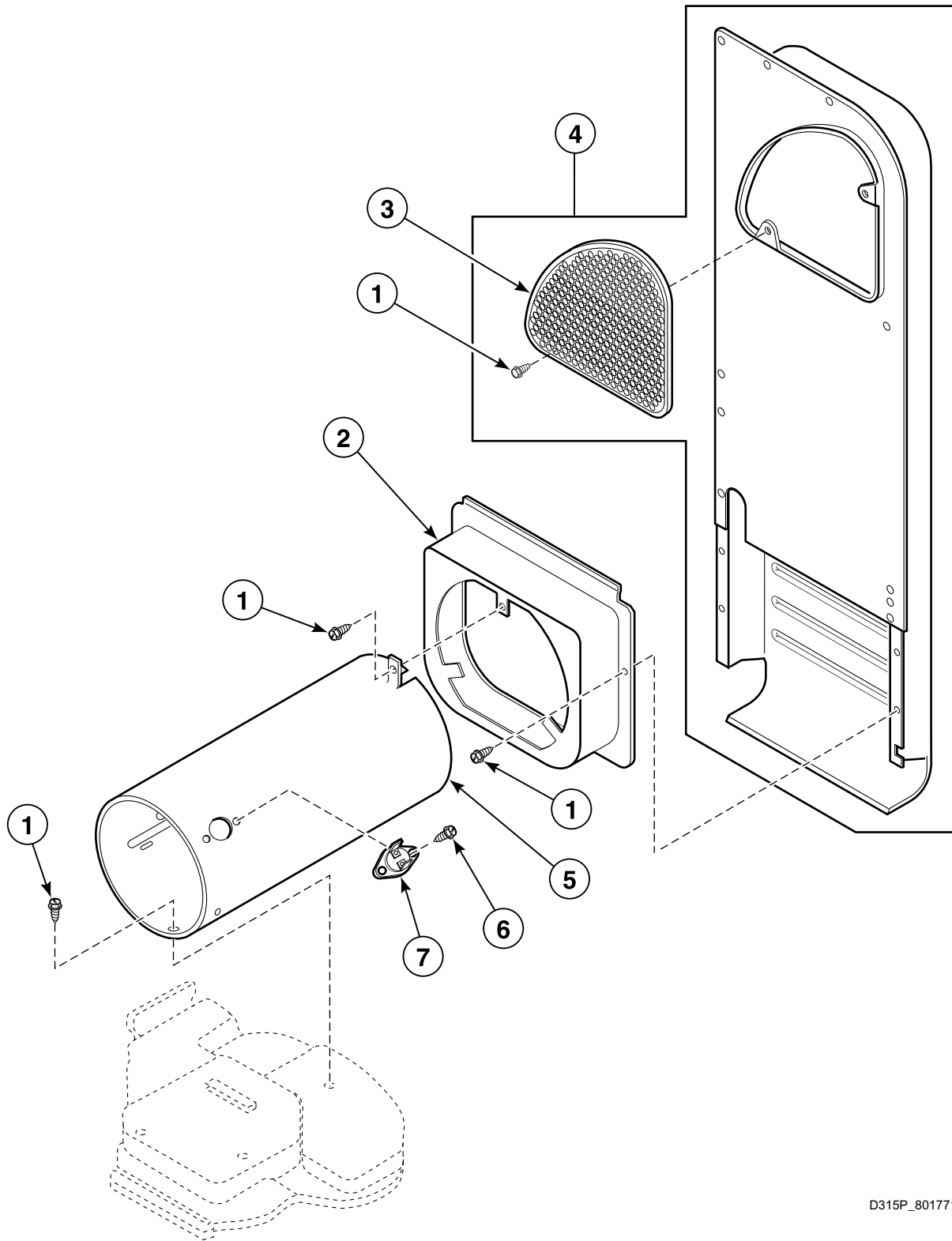


Heater Duct and Element Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	500820	Outlet Cover	
3	510025P	Heater Duct and Screw Assembly	Includes item 2
4	510528	Wire Assembly	Orange; Thermostat jumper
5	511412	Thermal Fuse Assembly	
6	23222	Screw	
7	510527	Wire Assembly	Black; Fuse jumper
8	510701	Limit Thermostat	
9	510329P	Heater Assembly	5350 Watt; 240 Volt/60 Hertz
	61928	Heater Kit Assembly	4750 Watt; 208 Volt/60 Hertz

Heater Duct Assembly

Gas Model Dryers



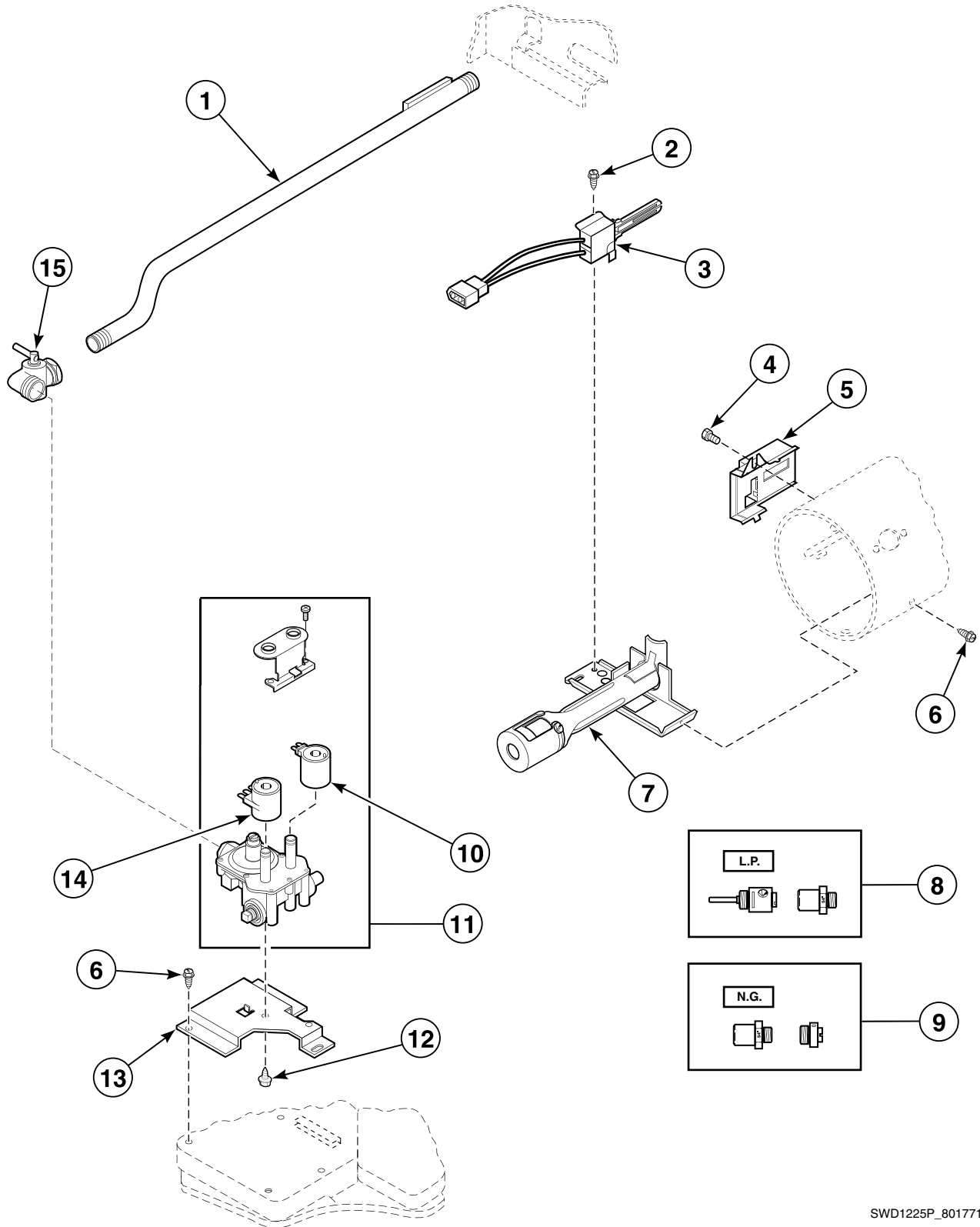
D315P_801771

Heater Duct Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	503688	Screw	
2	510101	Heat Duct Shroud	
3	500820	Outlet Cover	
4	510025P	Heater Duct and Screw Assembly	Includes items 1 and 3
5	510131	Combustion Duct	
6	51782	Screw	
7	510702	Limit Thermostat	Color code "black"

Gas Valve, Igniter and Gas Conversion Kits

Gas Model Dryers

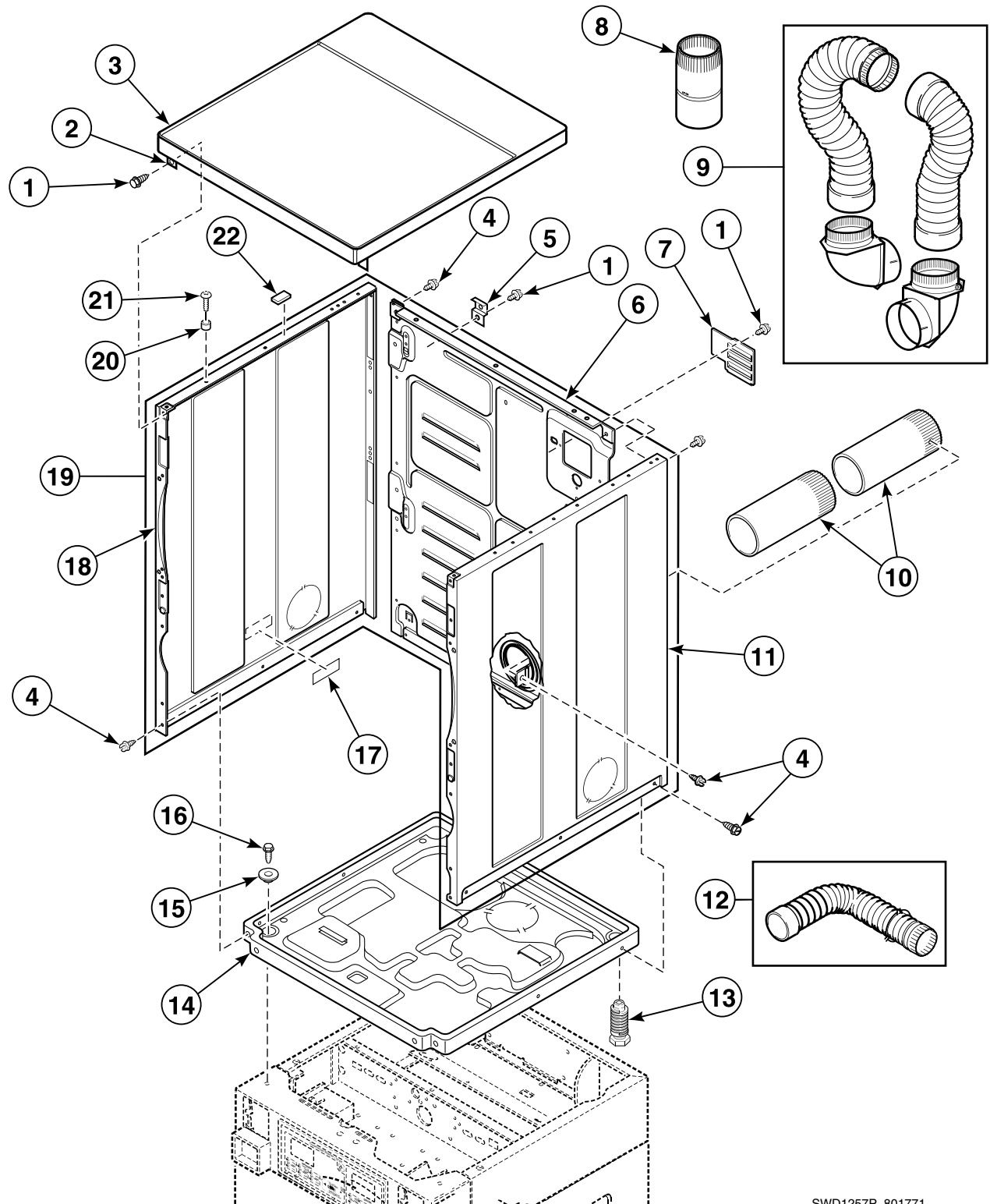


SWD1225P_801771

Gas Valve, Igniter and Gas Conversion Kits

REF	PART NO.	DESCRIPTION	COMMENTS
1	510204	Lead-In Pipe Assembly	
2	51782	Screw	
3	510184P	Igniter and Bracket Assembly	
4	23222	Screw	
5	510213	Sensor	
6	503688	Screw	
7	510149P	Burner Assembly	
8	458P3	L.P. Conversion Kit	Used to convert dryers from Natural Gas (N.G.) or Mixed Gas to Liquid Petroleum Gas (L.P.); 25,000 Btu
9	459P3	N.G. Conversion Kit	Used to convert dryers from L.P. to N.G. or Mixed Gas; 25,000 Btu
10	58804B	Secondary Coil	
11	60353P	Gas Valve Assembly	60 Hertz; 25,000 Btu
12	56124	Screw	
13	510128	Gas Valve Mounting Bracket	
14	58804A	Booster and Holding Coil	
15	510205	Elbow Shut-Off Valve	

Dryer Cabinet, Exhaust Duct and Base



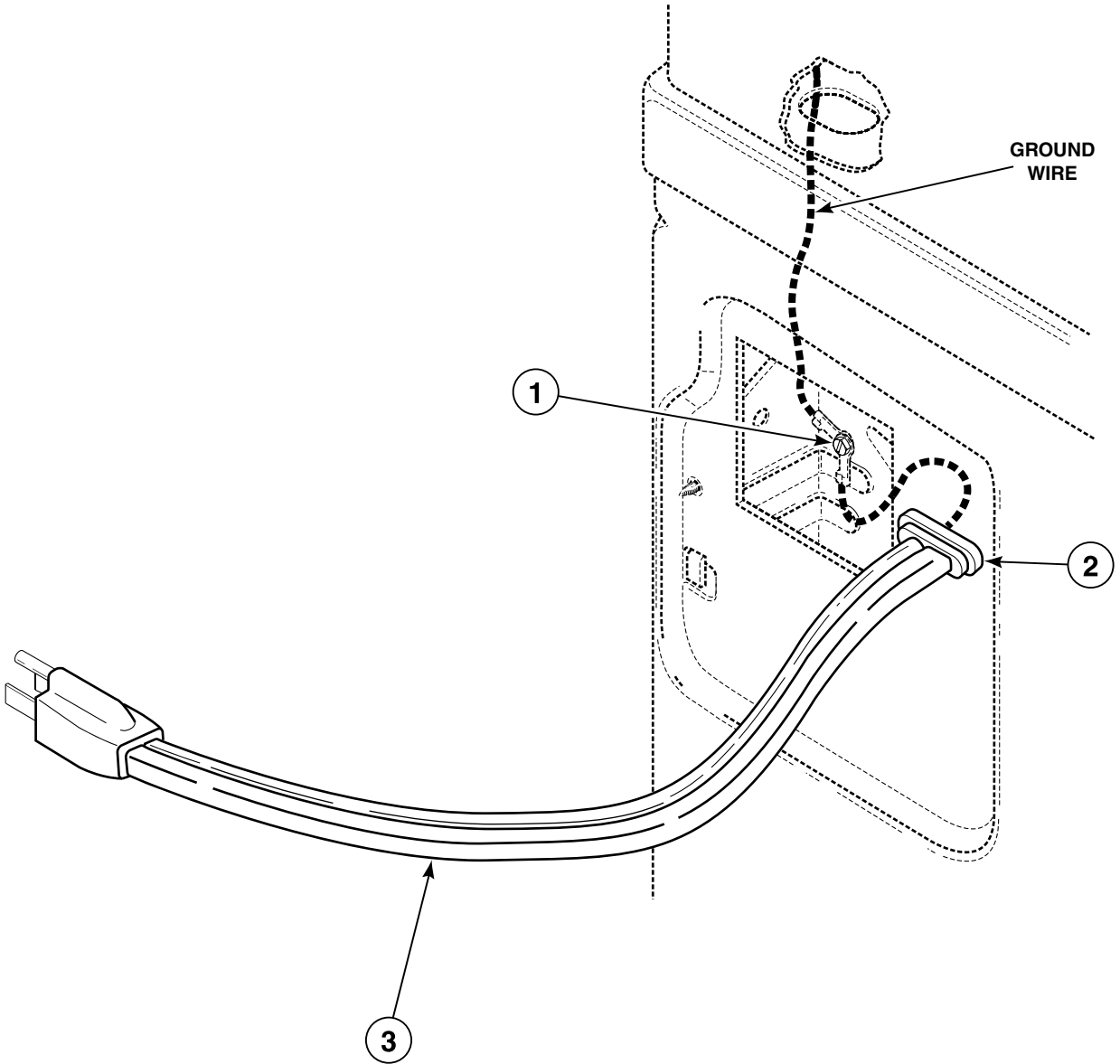
SWD1257P_801771

Dryer Cabinet, Exhaust Duct and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	503661	Screw	
2	510146	Bracket	
3	510032WP	Top Kit	White
	510032QP	Top Kit	Bisque
4	503688	Screw	
5	510136	Top Hinge	
6	510005P	Cabinet Rear Panel	
7	510903	Access Panel Plate	
8	58786	Damper	
9	521P3	Flexible Venting Kit	
10	510137	Exhaust Duct	2 required
11	510002WP	Cabinet Side Panel	White; Right
	510002QP	Cabinet Side Panel	Bisque; Right
12	528P3	Directional Exhaust Kit	Used to vent dryer out the sides
13	510135	Leveling Leg	
14	510084	Dryer Base	
15	501307	Washer	
16	36048	Screw	
17	61294	Fuse Notice Label	Electric models
18	510001WP	Cabinet Side Panel	White; Left
	510001QP	Cabinet Side Panel	Bisque; Left
19	727P3W	Panel Kit	White; Replaces the 1 piece wrap-a-round cabinet; Includes items 6, 11, 18 and the necessary attaching hardware
	727P3Q	Panel Kit	Bisque; Replaces the 1 piece wrap-a-round cabinet; Includes items 6, 11, 18 and the necessary attaching hardware
20	56079	Panel Locator	
21	39733	Screw	
22	56128	Bumper Pad	

Dryer Lead-In Cord

All Gas Models

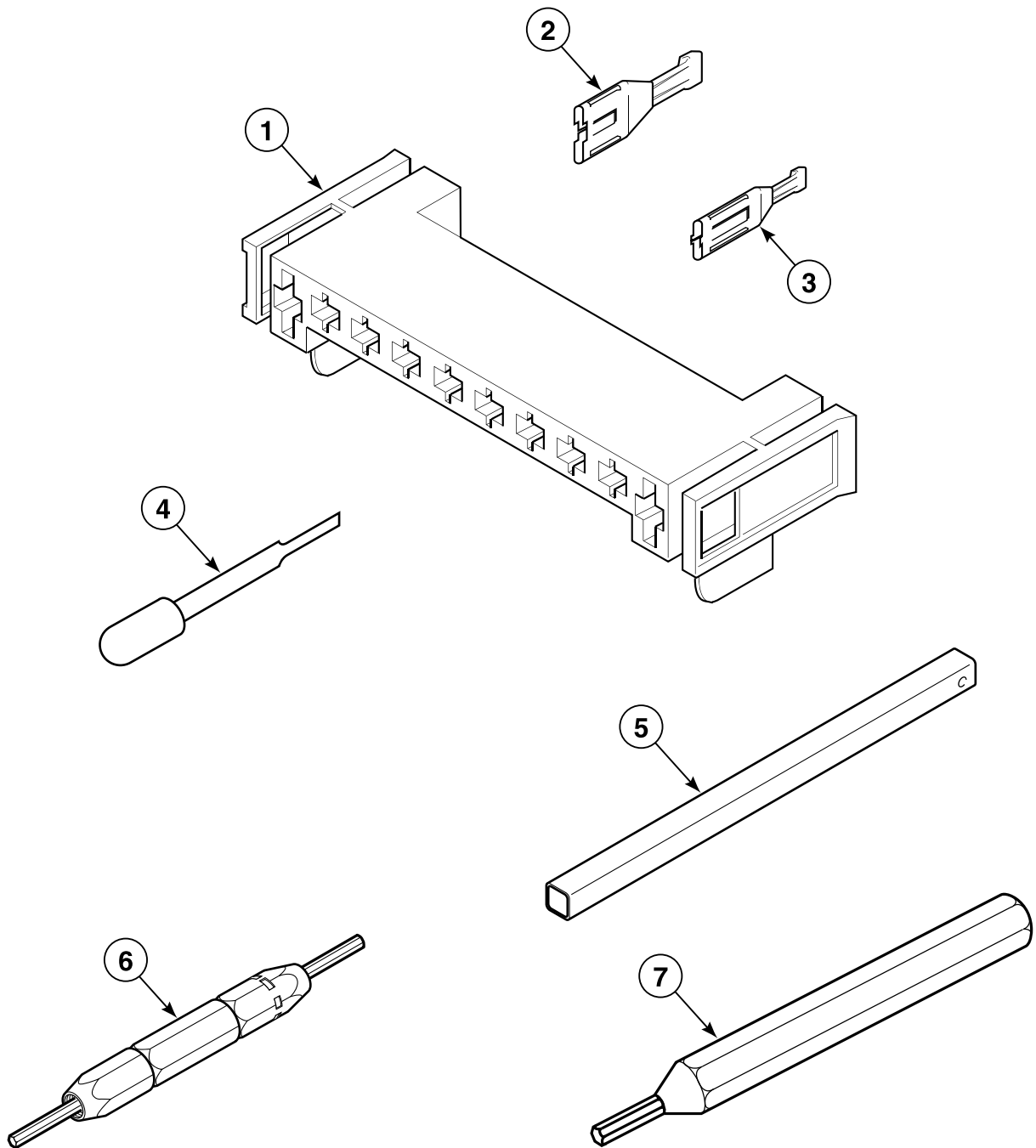


D298P_801771

Dryer Lead-In Cord

REF	PART NO.	DESCRIPTION	COMMENTS
1	20530	Screw	
2	38384	Strain Relief	
3	59308	Lead-In Cord	

Dryer Terminals and Terminal Extractor Tools

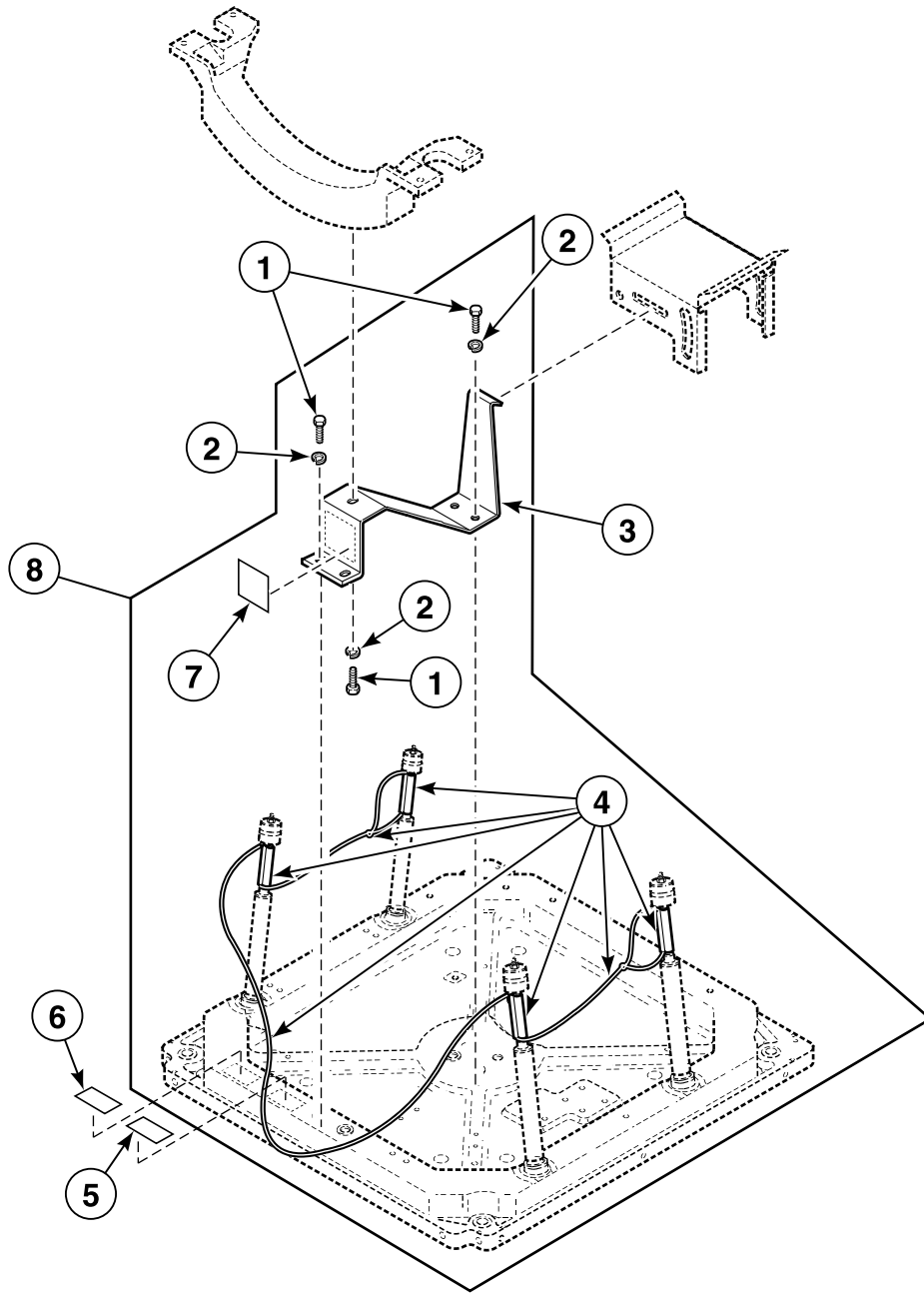


D319P_801771

Dryer Terminals and Terminal Extractor Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	500338	10 Position Housing	Molex; 10 circuit
2	00255	Female Terminal	1/4 inch; For (1) 12 gauge wire
	00256	Female Terminal	1/4 inch; For (1) or (2) 18 gauge wires
3	00188	Female Terminal	For 1 or 2 wire applications
4	283P4	Terminal Extractor Tool	For use on Molex connectors
5	310P4	Ratchet Extension Tool	1/4 inch; For coin drop installation
6	190P4	Extractor Tool	For use on electric dryer terminals
7	128P4	Extractor Tool	For use on gas dryer terminals

Shipping Materials

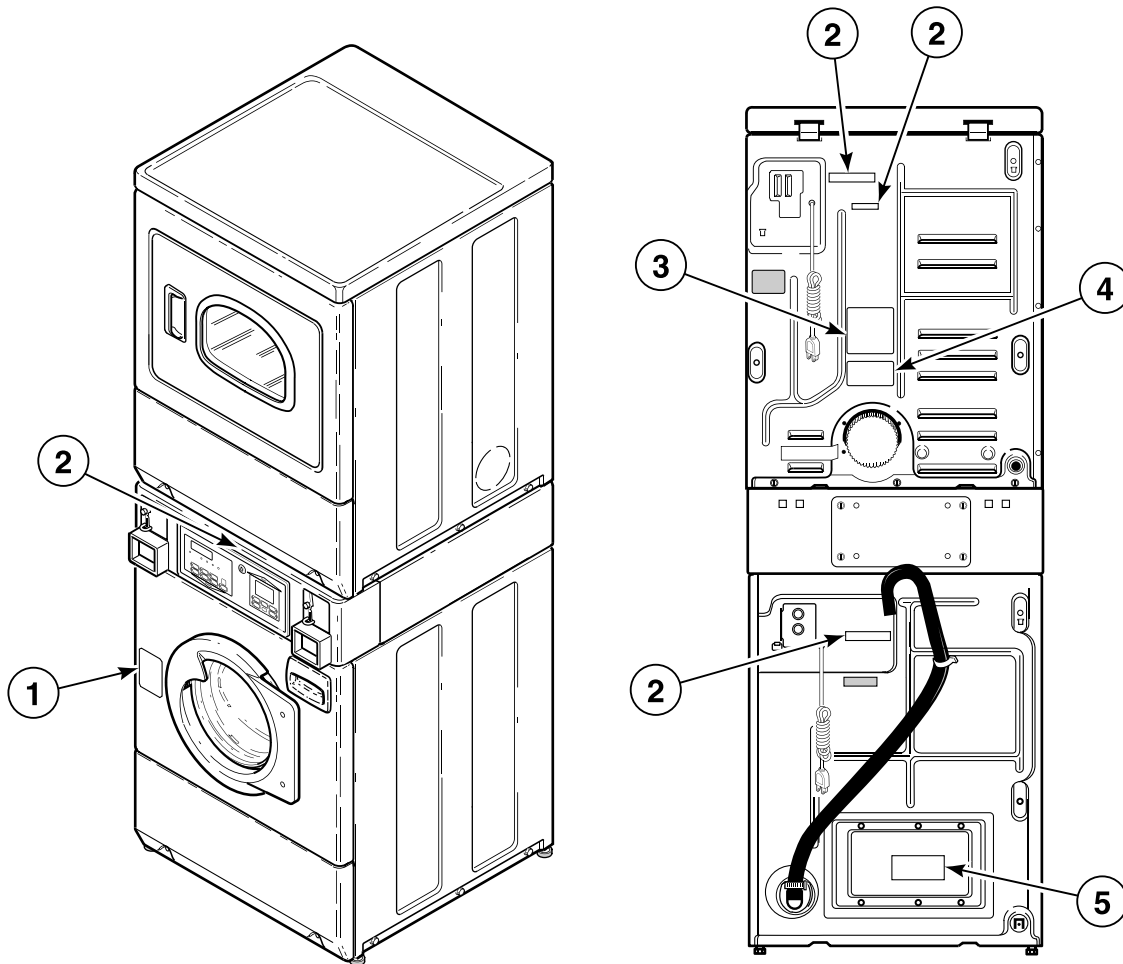


FLW845P_801771

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	685911	Shipping Bracket	
4	800364P	Shipping Cord and Brace Assembly	
5	800632	Warning Label	Non-grounded
6	500049	Warning Label	
7	686901	Shipping Bracket Label	
8	728P3	Shipping Materials Kit	Includes items 1-4 and 7

Labels

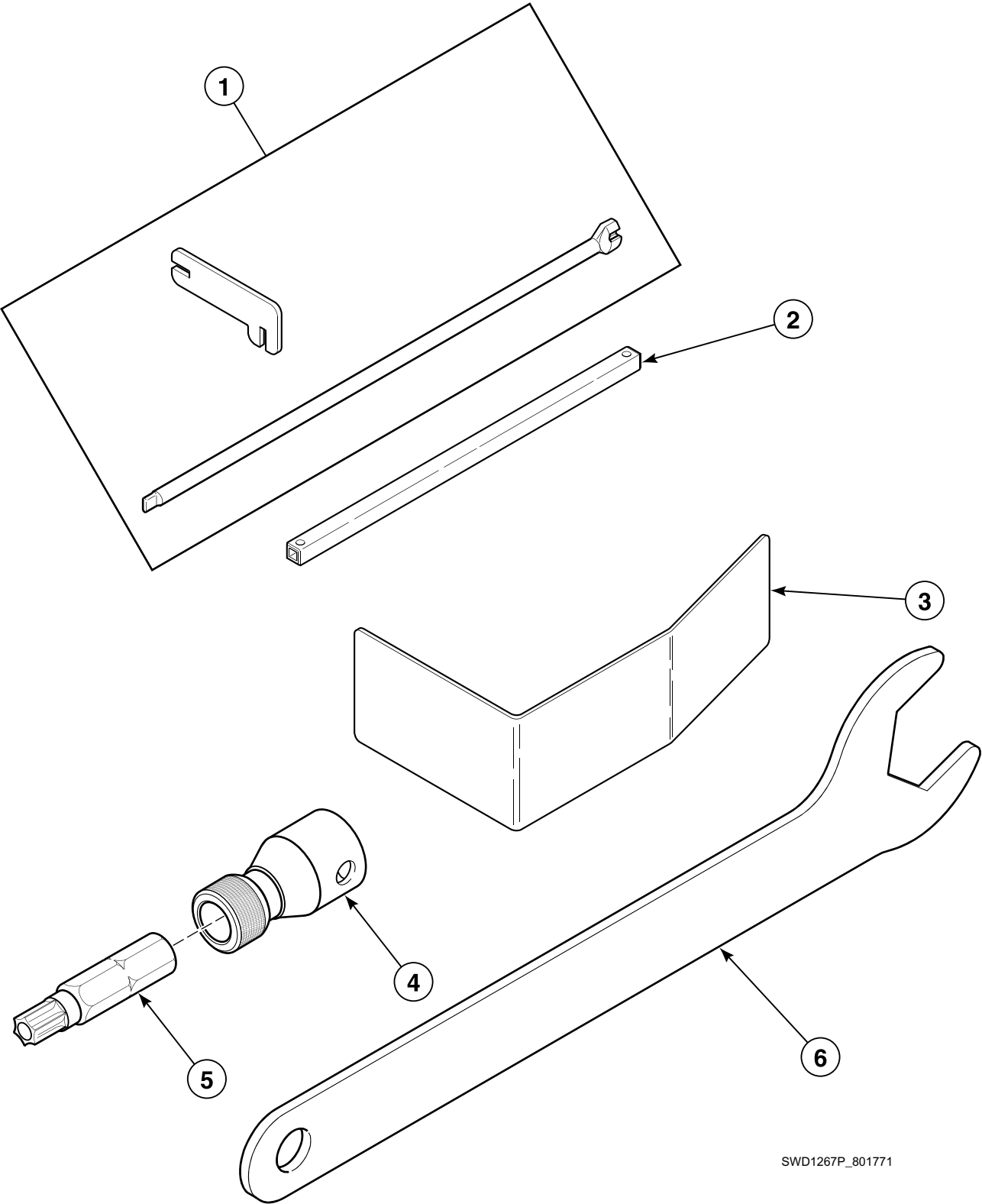


SWD1137P_801771

Labels

REF	PART NO.	DESCRIPTION	COMMENTS
1	685947	Door Locked Label	
2	505281	Disconnect Power Warning Label	
3	502791	Venting Instruction Label	
4	500497	Exhaust Warning Label	
5	500049	Warning Label	

Special Tools

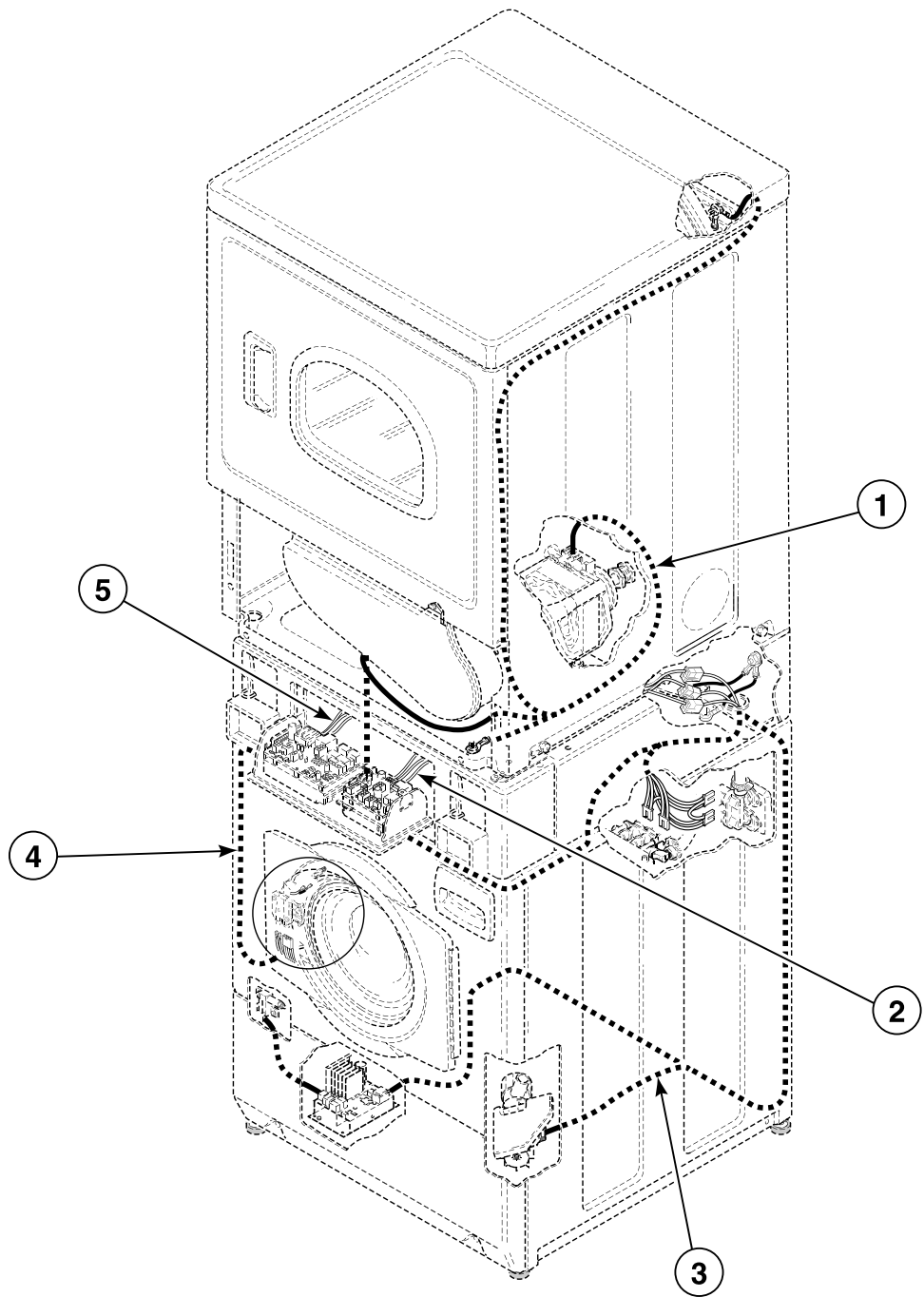


SWD1267P_801771

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	CK096	Mounting Tool Kit	Use to install and remove electronic coin drops
2	310P4	Ratchet Extension Tool	1/4 inch; Use to install and remove non-electronic coin drops
3	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
4	24161	Bit Holder	
5	282P4	Torx Bit	Used for optional torx head screws
6	392P4	Wrench	Used to adjust leveling legs

Wire Harnesses and Wires



SWD1182P_801771

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals as required
1	510408P	Upper Wire Harness Assembly	Dryer; Models HTET17*N, HTEX17*N, HTEY17*N, HTEZ17*N, STEA17*N, STEB17*N, STEF17*N, STET17*N, STEX17*N, STEY17*N and STEZ17*N
	510409P	Wire Harness Assembly	Dryer; All other models
2	510496P	Wire Harness	Dryer security cabinet; Models HTET17*N, HTEX17*N, HTEY17*N, HTEZ17*N, STEA17*N, STEB17*N, STEF17*N, STET17*N, STEX17*N, STEY17*N and STEZ17*N
	510497P	Security Cabinet Wire Harness Assembly	Dryer; All other models
3	801063P	Motor Harness Assembly	
4	800590P	Base Harness Assembly	
5	801064P	Front Control Harness Assembly	

* Add Letter To Designate Color. Q - Bisque W - White

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

[illegible]

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